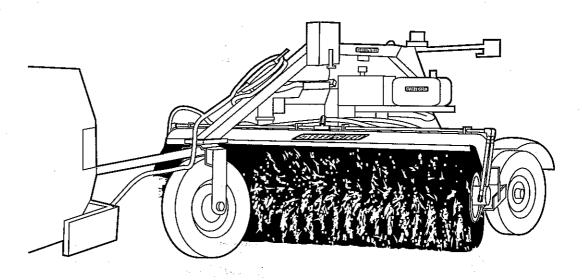
SWEEPSTER®

H Series

Hydraulic Windrow Sweeper for Towing



SWEEPSTER, Inc. 2800 N. Zeeb Road • Dexter, MI 48130 (734) 996-9116 • FAX (734) 996-9014 1-800-456-7100 www.sweepster.com

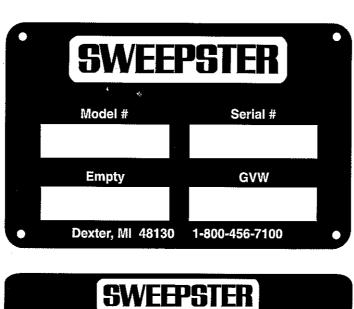
Contents

Introduction		Adjustments	15-19
Serial & Part Numbers	4	Leveling Main Frame	15
Importance of this Manual	5	Support Yokes	
Purpose of Sweeper	5	Leveling Brush Head	
Safety Alert Symbol	5	Brush Pattern	
Contacting SWEEPSTER		Spring-Chain Assembly	18
Terms Used in Manual	5	Transport Chain	
Optional Equipment	5	Maintenance	
Specifications & Features		Brush Section Replacement	20
Warranty		Motor and Hub Replacement	
Safety Information		Hydraulic Swing Lift Unit	
Read this Manual		Lubricating the Sweeper	
Hazard Definitions		Maintenance Schedule	
Operation	6	Parts List	
Service & Repair			
Safety Signs & Labels		Carrier Assemblies	24-29
Important		Hitch Assemblies	30-37
Locations		Brush Head Assembly	
Representations of labels		Swing Assembly	40-41
Installation	10-13	Engine Drive & Components	
Reference Diagram	10	Sprinkler System	
Engine Oil Level	11	Control Box Assemblies	
Engine Fuel		Hood Assemblies	48
Battery Installation	11	Jack Storage	49
Hitch		Other	
Tail Light Installaton	12		
Mounting Brush Head	13	Torque Values	50
Hydraulic System	13	Warranty Information	
Monarch Swing Lift		Glossary	
Operation		Maintenance Log	
General Information	14	•	
Brush Drive Hydraulic System	14		
Controls		Appendix A (Diesel Assemb	olies)
Brush Speed			
Sweeping Conditions		Tow Frame Diesel	56-57
. •		Durch Head Discal	

Introduction

Serial & Part Numbers

On your unit you will find a serial number plate and/or part number plate(s). The numbers on these plates are very important if you wish to order parts or accessories. For your convenience, record numbers in the appropriate spaces below.









Introduction

Importance of this Manual

This operator's manual should be regarded as part of the sweeper. Suppliers of both new and secondhand sweepers are advised to keep documentation indicating that this manual was provided with the sweeper.

The manual contains information regarding installation, operation and maintenance required for this sweeper model and optional equipment. It also includes detailed parts lists.

Purpose of Sweeper

This sweeper is designed solely for use in construction cleanup, road maintenance, grounds maintenance, snow removal and similar operations. Use in any other way is considered contrary to the intended use. Compliance with and strict adherence to operation, service and repair conditions, as specified by the manufacturer, are also essential elements of the intended use.

This sweeper should be operated, serviced and repaired only by persons who are familiar with its characteristics and acquainted with relevant safety procedures.

Accident prevention regulations, all other generally recognized safety regulations and all road traffic regulations must be observed at all times.

Any modifications made to this sweeper may relieve the manufacturer of liability for any resulting damage or injury.

Safety Alert Symbol

This safety alert symbol indicates important safety messages in this manual. When you see this symbol, be alert to the possibility of injury. Carefully read the message that follows and inform other operators.

Contacting SWEEPSTER

If you have any questions about information in this manual or need to order parts, please call, write, FAX or e-mail SWEEPSTER.

SWEEPSTER, Inc. 2800 North Zeeb Road Dexter, Michigan 48130 Phone: (734) 996-9116 • (800) 456-7100 FAX: (734) 996-9014 e-mail: sweep@sweepster.com

For help with installation, operation or maintenance procedures, contact our Technical Service Department. Direct product questions and parts orders to our Sales Department.

When ordering parts or accessories, be prepared to give the following information:

- Sweeper model, serial number and date of purchase
- Prime mover make and model
- · Part number, description and quantity

Terms Used in Manual

Right-hand, left-hand, front and rear are determined from the operator's perspective (either the operator's seat or standing behind a walk-behind unit), facing forward in the normal operating position.

Prime mover refers to the tractor, truck, loader or tow vehicle that a sweeper is mounted on or towed by.

Optional Equipment

Installation instructions for optional equipment, if applicable, appear with parts lists in the back of the manual.

Specifications & Features

Due to continuous product improvement, specifications and features may change without notice.

Warranty

To validate the warranty for this unit, fill out the warranty card or warranty pages located at the back of this manual. Then, send this information to SWEEP-STER.

Safety Information

Read this Manual

Read all safety information in this manual. All operators must read and understand the entire contents of this manual before sweeping. General safety practices are listed on Safety Information pages and specific safety information is located throughout this manual.

Hazard Definitions

Four hazard classifications are used in this manual. They are



CAUTION – Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.



WARNING – Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.



DANGER – Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.

IMPORTANT – Used for instructions when machine damage may be involved.

Operation



CAUTION – A sweeper is a demanding machine. Only fully trained operators or trainee operators under the close supervision of a fully trained person should use this machine.

Before sweeping:

- · Learn sweeper and prime mover controls in an off-road location.
- Be sure that you are in a safe area, away from traffic or other hazards.
- · Check all hardware holding the sweeper to the prime mover, making sure it is tight.
- · Make sure all hydraulic fittings and hardware are tight.
- Replace any damaged or fatigued hardware with properly rated fasteners.

- Check prime mover tire pressure before sweeping.
- Check tire ratings to be sure they match the prime mover load. Weigh the sweeper end of the prime mover, if necessary, to insure proper tire rating.
- Remove from the sweeping area all property that could be damaged by debris flying from the sweeper.
- Be sure all persons not operating the sweeper are clear of the sweeper discharge area.
- · Always wear proper apparel such as a longsleeve shirt buttoned at the cuffs; safety glasses, goggles or a face shield; ear protection; and a dust mask.

When sweeping, adhere to all government rules, local laws and other professional guidelines for your sweeping application.



WARNING – Never raise the sweeper more than a few feet off the ground. The sweeper can tip back or the prime mover can tip over causing death or serious injury.

Before leaving the operator's area for any reason lower the sweeper to the ground, stop the prime mover engine, set the brakes and remove the key from the ignition.

Minimize flying debris - use the slowest brush speed that will do the job.

Keep hands, feet, hair and loose clothing away from all moving parts.

Leave the brush hood (shield) and all other shields and safety equipment in place when operating the sweeper and prime mover.

Be aware of the extra weight and width a sweeper adds. Reduce travel speed accordingly.

When sweeping on rough terrain, reduce speed to avoid "bouncing" the sweeper. Loss of steering can result.

Never sweep toward people, buildings, vehicles or other objects that can be damaged by flying debris.

Safety Information

Service & Repair



CAUTION – Do not modify the sweeper in any way. Personal injury could result. If you have questions, contact your dealer or SWEEPSTER.

Repair or adjust the sweeper in a safe area, away from road traffic and other hazards.

Before adjusting or servicing the sweeper - lower the sweeper to the ground, stop the prime mover engine, set the brakes and remove the key from the ignition.

When working on or around the sweeper, lower it to the ground or secure it with transport chains or cylinder-stop locks.

Stop the prime mover engine and cycle control levers to release hydraulic pressure before servicing or adjusting sweeper hydraulic systems.



WARNING - Escaping hydraulic fluid can have enough pressure to penetrate the skin, causing serious personal injury.

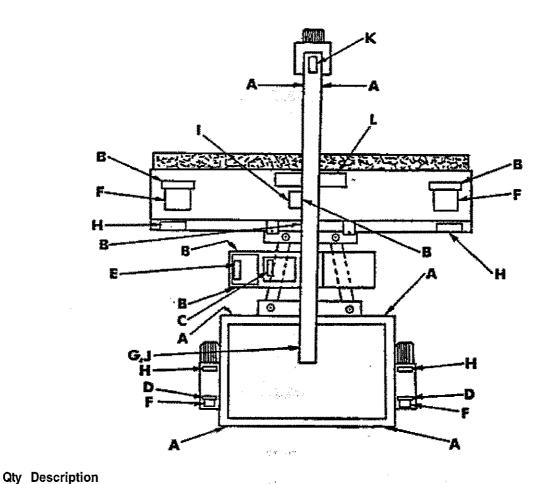
Safety Signs & Labels

Important

Always keep safety signs clean and readable, and always replace any damaged or missing safety signs with new ones from SWEEPSTER.

Safety sign and label locations are shown below. For representations of these safety signs and labels, refer to page 9.

Locations



A.	50-0026	6	Label, Tie Down Here
B.	50-0186	6	Label, Small, Black, Logo
C.	50-0009	1	Label, Important, Hydraulic, Oil
D.	50-0184	2	Label, Small, White, Logo
E	50-0006	1	Label, Danger, Gasoline
F.	50-0008-1	4	Label, Danger, No Riders
G.	50-0004	1	Label, Plate, Serial No.
H.	50-0076-1	4	Label, Caution, Pinch Point
Ι.	50-0014-1	1	Label, Read Manual
	50-0014-2	1	Label, Warning, Running Sweeper
J.	50-0022	1	Label, Important, Ground Wire
K	50-0005	1	Label, Danger, Lights and Chains

1 Label, Medium, Black, Logo

50-0191

Item Part

Safety Signs & Labels

Representations of Labels

Locations shown on page 8.



A. 50-0026



IMPORTANT Hydraulic Oil Only

(Read owners manual for correct oil before filling!)

C. 50-0009

A DANGER

- Use only regular gasoline.
- Gasoline vapors are highly flammable. When refilling, do not smoke, do not refill hot engine, refill away from open fire and flame.
- See owner's manual for further safety information.

E. 50-0006



F. 50-0008-1



G. 50-0004



H. 50-0076-1



l. 50-0014-1

A WARNING

Running sweeper or engines can cause severe injury or death to dismounted operator or others. Keep others away from sweeper, lower and stop sweeper, stop engines, set brake before leaving seat or servicing.

50-

I. 50-0014-2



Attach ground wire to negative terminal of battery to prevent electrical damage.

\$0-0022-1

J. 50-0022

A DANGER

Connect Lights and Safety Chain Before Sweeping or Transporting Sweeper.

K. 50-0005

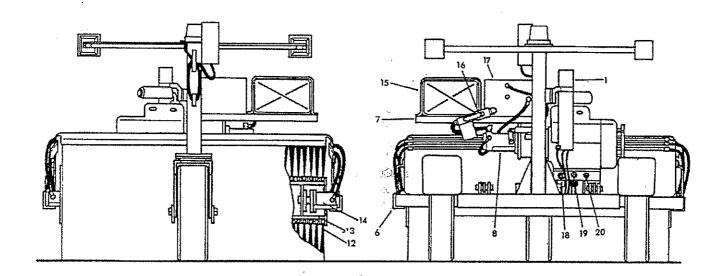


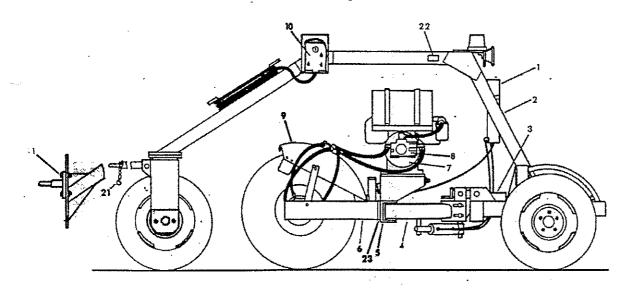
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Reference Diagram

- 1. Monarch Hydraulic Unit (Swing Lift)
- 2. Main Frame
- 3. Battery Holder
- 4. Swing Frame Assembly
- Engine Mounting Frame
- 6. Brush Head Assembly
- 7. Hydraulic Pump/Tank and FuelTank Mounting Frame
- 8. Hydraulic Pump Brush Drive
- 9. Brush Hood
- 10. Control Box
- 11. Hitch Bolts and Hardware Grade 8

- 12. Brush Sections
- 13. Core
- 14. Hydraulic Motor
- 15. FuelTank
- 16. Valve Oil Shut-Off
- 17. Hydraulic Tank
- 18. Lift Cylinder
- 19. Spring-Chain Assembly
- 20. Transport Chain
- 21. Safety Chain Hitch
- 22. Serial Number Plate
- 23. Brush Head Mounting Plate



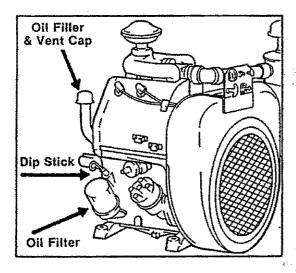


Engine Oil Level

Wisconsin Engine Only

Check engine crankcase oil level with dipstick located at the back, left side of the engine, (See Figure below).

Add oil as necessary (see "Grade of Oil" chart in Wisconsin Starting and Operating Manual supplied with this sweeper). Fill through the oil filler (vent cap) to the level indicated by the FULL mark on the dip stick.



NOTE – If sweeper is equipped with an optional engine, refer to the operator's manual supplied with this sweeper for those engines.

Engine Fuel

Wisconsin Gasoline Engine Only

Fill the fuel tank with regular grade gasoline.

NOTE – If sweeper is equipped with an optional engine, refer to the operator's manual supplied with this sweeper for those engines.

Battery Installation

A battery is not supplied with this unit. A 12 volt 70 amp battery is recommended for use with Wisconsin Engines. This system is negative ground.

- 1. Place battery in holder located behind swing assembly on carrier frame. Secure battery with attached rubber strap.
- Connect short battery cable (attached to frame of sweeper) to negative post of battery.
- 3. Connect long battery cable (attached to the Monarch solenoid) to positive post of battery.

A^C

caution – Never allow battery acid to come in contact with eyes, skin, clothing, or any surface. Flush immediately with large amounts of water and consult a doctor at once if acid gets on skin or in eyes.

Hitch

Connect drawbar, pintle, or ball hitch to tow vehicle.

A^{CA}

CAUTION – Be sure tow vehicle and tow vehicle hitch are rated to carry the Gross Vehicle Weight (G.V.W.) of this sweeper (weigh sweeper with water tank full to determine the G.V.W. of sweeper).

Two-Wheeled Sweepers Only

Adjust hitch height as required to level top of mainframe front-to-rear. Hitch mounting bolts must be tight and secured with lock washers.



CAUTION – Use only grade 8 bolts, nuts, and washers for replacement in hitch.

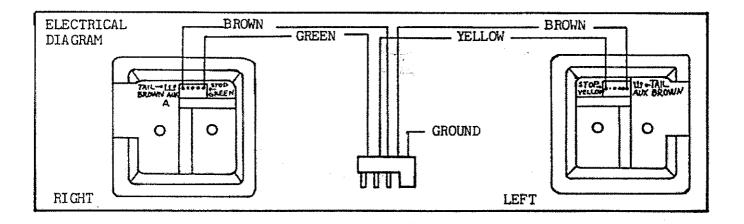
11

Tail Light Hook-Up

Refer to the figure below for tail light wiring diagram.

NOTE – The green and yellow wires connected to stop light terminals also operate turn signals.

Connect male half of tail light wiring harness to tow vehicle electrical system to match diagram below:



. Back gr

La Gar

NOTE – Always check tail light, brake light, and turn signal operation each time sweeper is connected to towing vehicle.

NOTE – A tail light convertor module may be required to connect the sweeper lighting system to newer tow vehicles--order SWEEPSTER part number 07-1842 tail light convertor if necessary.

Mounting Brush Head

- 1. Position main frame assembly on a level area.
- 2. Turn key switch to "ON" position on control box.
- Position engine and swing assembly in straight ahead position using "SWING" switch on control box.
- 4. Turn key switch to "OFF" position.
- Slide brush head assembly under main frame, with cross tube of brush assembly to back, next to engine and swing assembly.
- Raise back brush head cross tube until pivot tube plate on brush head lines up with swing assembly.
 Adjust brush head until square with front of swing frame and tighten bolts.
- 7. Pin the lift cylinder to the center ear on the brush head.
- 8. Connect spring on spring-chain assembly to right side ear next to lift cylinder. Run chain through notched hole in back plate of engine mounting frame.
- Adjust brush pattern (brush contact) according to instructions in ADJUSTMENTS section of manual.
- Install drive shaft between brush head input shaft and engine output shaft; tighten set screws securely. Install safety shield (if removed) to cover brush head input shaft.

Hydraulic Systems

Brush Drive

- 1. Open oil shut-off valve between pump suction and hydraulic oil tank.
- 2. Add Mobil DTE-25 hydraulic fluid or equivalent to oil tank. Oil level should be about 2" from the top of the tank.

NOTE – Do not use ATF in brush drive system--oil may overheat because of motor and pump slippage.

CAUTION - Pump may be damaged if shut-off valve is closed and engine is started.

Monarch Swing Lift

 Add Dextron ATF (Automatic Transmission Fluid) as required to fill reservoir until fluid runs out filler elbow.

NOTE – Use ATF only in the Monarch Swing-Lift system

Operation

General Information

This unit is a power sweeper, not a bulldozer! Do not try to push materials as you would with a blade. For heavy material, reduce forward speed and make two or more passes, or remove heavy material first with a blade or bucket-loader.

Angle brush head fully left or right to sweep. Damage to sweeper or brush may occur if brush head is not angled fully left or right.

Brush Drive Hydraulic System

- 1. Open oil shut-off ball valve between pump suction inlet and hydraulic tank.
- 2. Check fluid level with sight gauge. Fluid should be about 2" below top of tank. Add MOBIL DTE 25 or equivalent hydraulic fluid as required.

CAUTION – Pump will be damaged if shut-off valve is closed and engine is started.

NOTE - For maximum performance and system life, do not use ATF in brush drive hydraulic system.

Controls

In-cab controls located on electric control box:

- 1. Engine Stop Start
- 2. Brush Speed
- 3. Brush Angle
- 4. Brush Lift
- 5. Sprinkler On-Off (Optional)

Engine Mounted Controls:

- 1. Throttle
- 2. Choke

Brush Speed

Always use the slowest speed that will do the job. Slower brush speeds will reduce flying debris and dust, and extends brush life under most conditions.

If excessive material is thrown forward toward tow vehicle, reduce brush speed.

Brush speed is controlled by engine speed and pump output (pump output is controlled by the "fast-slow" electric switch on the control box). Increase engine speed or pump output to increase brush speed. Decrease engine speed or pump output to reduce brush speed.

Required brush speeds will vary depending on sweeping conditions. For light sand, light gravel, or light snow, use slow brush speed. For heavy rock, mud, or other heavy material, a fast brush speed may be required.



CAUTION – Be aware of debris discharged by brush. Serious injury or property damage may result from flying debris.

Sweeping Conditions

When sweeping dusty material, sweep on a damp morning or on a day after it has rained when possible. Use the sprinkler system (optional) to help control dust

NOTE - Optional sprinkler systems can be field installed on most sweepers equipped with Wisconsin engines.

Leveling Main Frame

2 Wheel Sweepers Only

Adjust hitch height up or down as required to level top of main frame front-to-rear. Hitch mounting bolts must be tight and secured with lock washers.

CAUTION – Use only grade 8 bolts, washers, and nuts for replacement in hitch.

- 4. Swing brush head assembly fully to left.
- 5. Snug left support yoke around brush head tube and tighten two 5/8 bolts.
- 6. Brush tube should fit snugly into support yokes when fully angled left or right.
- 7. Level brush head per instructions on page 16.

NOTE – Adjust support yokes up or down if brush head will not level per instructions on page 16.

Support Yokes

NOTE – For serial number 75146 and up only.

Sweepers with serial numbers below 75146 do not have adjustable support yokes.

Adjust support yokes as follows:

- Loosen two 5/8 carriage bolts in each support yoke (See figure 3).
- 2. Swing brush head assembly fully to right.
- 3. Snug right support yoke around brush head tube and tighten two 5/8 bolts.

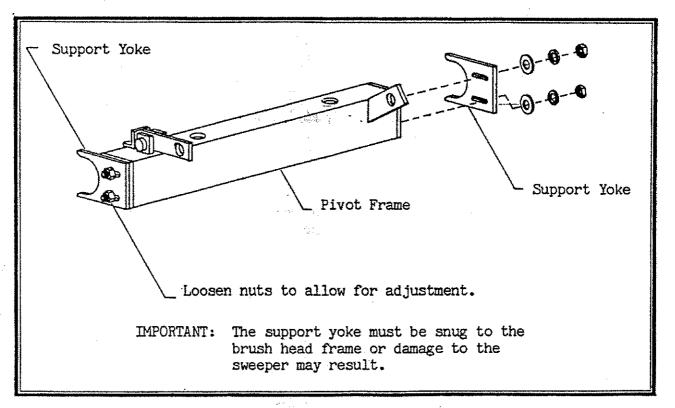


figure 3

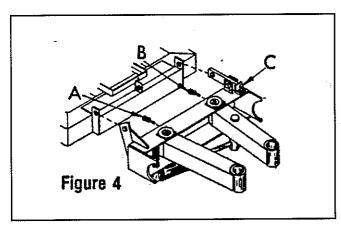
Leveling Brush Head

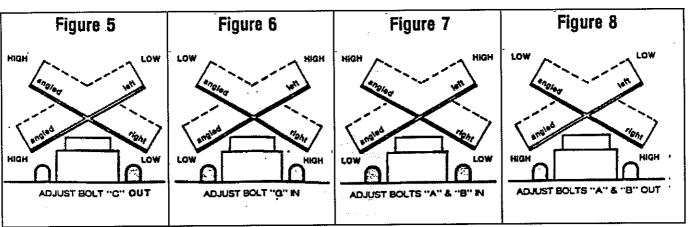
Brush pattern (brush contact) should be the same all across the brush with the brush fully right or fully left. Check leveling of brush daily or when brush is replaced.

- NOTE On 2-wheel sweepers only, be sure hitch is properly adjusted and main frame is level front-to-rear before making this adjustment (See Leveling Main Frame page 15).
- **NOTE** Adjust support yokes before making this adjustment (See Support Yokes page 15).
- **NOTE –** Park and secure sweeper on a level surface before leveling brush head.
- **NOTE** Refer to figures 4, 5, 6, 7, and 8 while leveling brush head.
- 1. Angle brush head to straight ahead position.
- 2. Raise brush 3 to 4 inches off the ground with lift cylinder.

- 3. Level-up brush head mounting plate with front of engine mounting frame and securely tighten all 5 bolts holding brush head to engine mounting plate.
- 4. Adjust bolt "C" (See figure 4) until each end of brush frame is the same height off ground.
- **NOTE** In steps 6-8 turn bolts "A" and "B" in or out an equal number of turns.
- 6. Angle brush head fully right. Measure distance from ground to bottom front corner of brush head frame side angle. Check this measurement on both right and left sides, record measurements.
- 7. Angle brush head fully left and check same measurements as in step six. Record measurements.
 - 8. Compare measurements from steps 6 and 7 with figures 5, 6, 7, and 8 adjust leveling as required.
 - 9. Repeat steps 6-8 as required to level brush head.

NOTE - See Examples of Leveling Brush Head page 17.





Examples of Leveling Brush Head

Example 1

(See figure 9 and 4, 5, 6, and 7)

Angled fully right, left side of brush head frame side angle was 19 1/2" and right side was 18". Then angled fully left, left side was 19 1/4" and right side was 20". Per figure 7, adjust bolts "A" and "B" in.

Always turn bolts "A" and "B" equally, each time.

1/2 turn is approximately 1/8" in measurement on brush head frame side.

Recheck measurements and repeat adjustments per examples 1 or 2 as required.

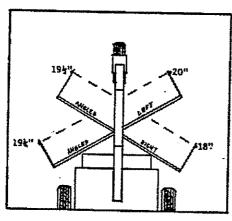


Figure 9

Example 2

(See figure 10 and 4, 5, 6, and 7)

Angled fully right, left side of brush head frame side angle was 19 1/2" and right side was 21". Then, angled fully left, left side was 19 1/2" and right side was 20 1/2". Per figure 6, adjust bolt "C" in.

Recheck measurement and repeat adjustments per examples 1 or 2 as required.

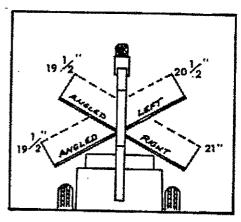


Figure 10

Brush Pattern

Brush pattern (brush contact) is the front-to-rear distance cleaned on the ground when brush is running and sweeper is standing still (see figure 11).

Adjust brush pattern with the spring-chain assembly (located under engine).

To increase brush pattern, lengthen chain.

To decrease brush pattern, shorten chain.

As brush wears, lengthen chain to maintain correct brush pattern.

Brush pattern must be the same width at both ends to prevent brush from wearing cone shaped. If brush pattern is not the same at both ends (with a new brush installed), level the brush head per Leveling Brush Head on page 16.

Checking Brush Pattern

- 1. Move sweeper onto a level surface covered with sand or light gravel.
- 2. Start sweeper and set brush to a medium brush speed.
- Lower brush onto sweeping surface. Run brush in place for 5 to 10 seconds in lowered position. Raise brush.
- 4. Move sweeper away and inspect clean area left by rotating brush. There should be an even strip 2 to 4 inches wide. If brush pattern is not even or is to wide or narrow, adjust as follows:
 - A. Brush pattern even, but too narrow: Lengthen chain on the spring-chain assembly.
 - B. Brush pattern even but too wide: Shorten chain on spring-chain assembly.
 - C. Brush pattern not even (wider at one end than the other): Level brush per Leveling Brush

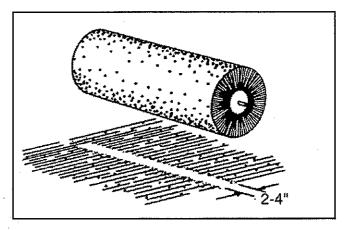


figure 11

Spring-Chain Assembly

Spring-chain assembly is located next to brush head lift cylinder.

CAUTION – Stop engine and remove key before adjusting spring-chain assembly.

- 1. Adjust the spring-chain assembly so the tips of the bristles just touch the ground, for maximum life.
- 2. For more effective sweeping, adjust the springchain assembly so brush sweeps a 2 to 4 inch front-to-rear strip.
- 3. In heavy sweeping, brush may tend to pull itself down, causing excessive brush wear. Adjust transport chain to limit the amount of spring stretch to give a 2 to 4 inch front-to-rear strip.

Transport Chain

Transport chain is located next to brush head lift cylinder.

caution – Brush head weight could damage lift cylinder during transport if transport chain is not used.

AUTION – Stop engine and remove key before adjusting transport chain.

For Transport or Storage:

- 1. Raise brush head assembly with lift cylinder. Stopengine.
- 2. Pull transport chain tight and place in chain holder.
- 3. Lower brush head assembly so weight is supported by transport chain.

For Sweeping

- 1. Adjust spring-chain assembly so brush bristles just touch ground.
- 2. Adjust transport chain so spring stretches no more than 2 1/2" when brush is engaged and operating.

Brush Section Replacement

Position sweeper on a level surface. Place blocks in front and behind tires to prevent sweeper from rolling or secure hitch and set brakes on tow vehicle.

- 1. Connect transport chain so brush bristles are about 2 to 3 inches off the ground.
- 2. Clean hydraulic fittings and motor fitting area to prevent hydraulic system contamination.
- 3. Disconnect two 1/2" and one 1/4" hoses at hydraulic motors on each end.
- **NOTE** Prevent hydraulic system contamination: Capoff or tape over hydraulic hose ends and motor ports.
- 4. Remove four brush hood mounting bolts and set hood aside.
- 5. Remove two carriage bolts holding each motor housing to brush frame.
- 6. Slide brush assembly out of brush head frame.
- Stand brush assembly up on end with blocks under bottom end to prevent hydraulic motor from hitting the ground.
- 8. Remove four socket head bolts in top end ring and remove ring.
- 9. Remove old sections from the core.
- 10. Fill core with new sections (per instructions included with new sections).
- 11. With new sections installed, replace end ring and secure with four socket head bolts.
- 12. Lay brush head assembly on side and slide back into brush head frame.

- 13. Replace two bolts in each motor housing (only finger tighten bolts at this time).
- 14. Measure distance from back of brush head frame to motor housing on both sides. Slide motor housings forward or back until measurements are equal.
 - 15. Pull out on the motor housing (to the sides away from the brush) to prevent core from shifting from side to side and tighten mounting bolts.
 - 16. Replace brush hood and four mounting bolts.
 - 17. Level brush head.
 - 18. Adjust brush pattern.
 - 19. Refill hydraulic oil tank with MOBIL DTE 25 hydraulic fluid as required. Oil level should be about 2" from the top.

Motor and Hub Replacement

- Follow steps 1-6 under Brush Section Replacement, page 20.
- 2. Remove the four socket head bolts in core end ring and remove ring.
- 3. Remove only enough sections to expose hydraulic drive motor and core hub. Do not remove all the sections from the core.
- 4. Remove hairpin clip, nut, and washer from motor shaft. Slide motor and housing out. Be careful to not lose the shaft key.
- 5. Replace core hub if keyway is worn, hub is cracked or wallowed-out, or if threads are stripped.
- 6. Place new motor (if required) into motor housing.

 Align key in motor shaft with hub keyway and slide motor into position. Place flat washer and nut on motor shaft and tighten. Replace hairpin clip.
- 7. Replace brush sections.
- 8. Replace end ring and four socket head bolts.
- Follow steps 12-19 under Brush Section Replacement, page 20 for remaining assembly.

Hydraulic Swing Lift Unit

A MONARCH brand electric-hydraulic power unit provides hydraulic power for lifting and angling brush head assembly.

Refer to the separate Monarch manual for maintenance, service, and troubleshooting of the Monarch power unit.

Lubrication

Axles - Front and Rear

Axles are prelubricated at the factory. Check and/or repack axle bearings and hubs as required with high temperature wheel bearing grease.

Grease Zerks

Grease all grease fittings with a SAE multi-purpose grease per figures 12, 13, 14, and 15.

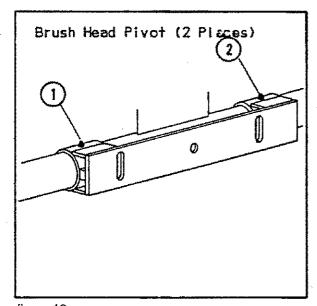


figure 12

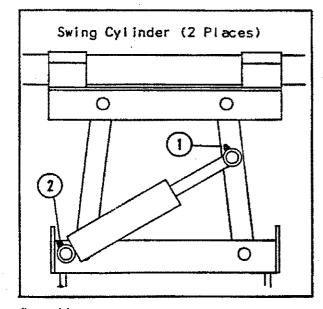


figure 14

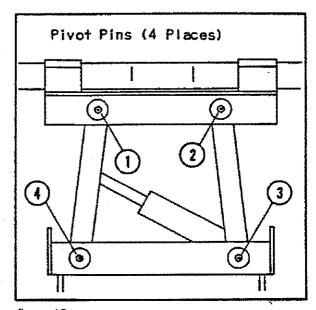


figure 13

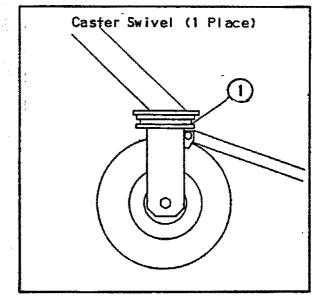


figure 15

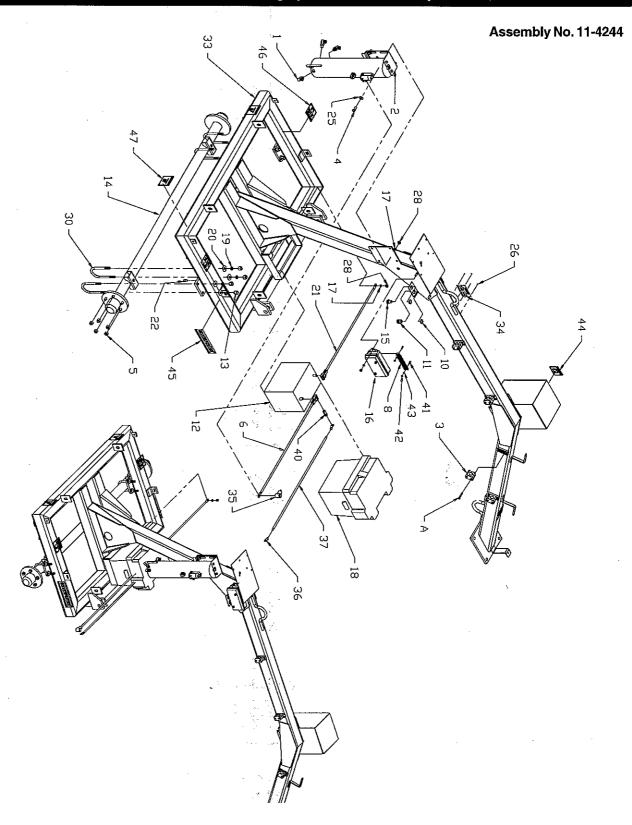
Maintenance Schedule

	Daily	Weekly 50 hrs	100 hrs	Yearly 100 hrs	See Engine Manual
Check Hydraulic Oil Level	>				
Lubricate All Grease Zerks	>		manner der der der der der der der der der d		
Check Brush Pattern	>				
Check Lights For Proper Operation	>			111111111111111111111111111111111111111	
Level Brush Head Assembly	>	A THE STATE OF THE		- PROPERTY AND A	
Inspect Hitch And Hitch Hardware	>			,	
Inspect Hitch Safety Chains	>				
Clean Safety Decals – Replace As Required	>		4.		
Clean Optional Sprinkler System Filter		>			
Check Battery Electrolite Level		>			
Check Tire Air Pressure		>		-	
Tighten Bolts And Hardware		>		an in the second	
Check And Tighten Hydraulic Fittings And Hoses		>	-		
Change Hydraulic System Filter			>		
Change Hydraulic Oil		-		>	
Check Engine Crankcase Oil Level					>
Clean Or Replace Air Cleaner					>
Change Engine Crankcase Oil					>
Clean Engine Fuel Sediment Bowl					>

Carrier Assembly (3 and 4 Wheel)

Ref	Part	Qty	Description
1.	03-0045	3	Fitting, Elbow, HP, 90°, 1/4MP, 1/4FPS
2.	03-0371	1	System, Hydraulic, Monarch, 12Volt
3.	03-3983	4	Assembly, Parklamp, 1/2 Hose, W/Clamp
4.	07-0018	3	Screw, Cap, 3/8-16 x 1
5.	07-0144	10	Nut, Lug, 1/2-20
6.	07-0819	1	Cable, Battery, 4 x 32, 3/8 Eye
7.	07-0820	1	Cable, Battery, 4 Gauge x 60
8.	07-0836	1	Terminal, Block, 12 Post
9.	07-0841	1	Wire, Cord, 16 Gauge
10.	07-0856	2	Nut, Lock, 1/2, F/Strain Relief
11.	07-0857	1	Strain, Relief, 1/2
12.	07-0871	1	Battery
13.	07-1093	8	Nut, Hex, 1/2-20
14.	07-1353	1	Axle, Assembly, Rear
15.	07-1427	1	Strain, Relief, 1/2, WHT
16.	07-1629	1	Box, Electric, Junction
17.	07-1718	4	Washer, Lock, Split, 3/8
18.	07-1757	1	Box, Battery, Plastic
19.	07-1762	8	Washer, Lock, Split, 1/2
20.	07-1763	8	Washer, Flat, 1/2
21.	07-5142	1	Cable, Battery, 4 x 27
22	07-2480	2	Screw, Socket Head, 3/8-16 x 1/2
24.	07-3176	1	Cable, Battery, 4 x 20
25.	07-3279	3	Washer, Flat, 3/8
26.	07-3624	4	Tack, Metal, 31 Series
28.	07-3654	4	Nut, Hex, 3/8-16
30.	07-5158	4	U-Bolt, 1/2-20 x 5 1/2 x 2 7/16
33.	11-7129	1	Weld, Frame, Main, P, 3 or 4Wheel
34.	50-0004	1	Label, Plate, Serial Number
35.	07-5715	1	Boot, Red, #2/#8
36.	07-2022	2	Terminal, Ring, 3/8, 4 Gauge
37.	07-2171	7 ft	Cable, Battery, #4
38.	07-3273	2	Washer, Lock, Split, 5/16
39. 40.	07-3278 07-5259	2 1	Nut, Hex, 5/16-18
40. 41.		-	Extender, Battery, Bolt, 5/16-18 Screw, Round Head, Phillips, 8-32 x 3/4
41. 42.	07-1904 07-1906	2 2	Nut, Hex, 8-32
42. 43.	07-1900	2	Washer, Lock, 8
43. 44.	50-0574	1	Lable, Warning, Read, Manual
41. 45.	50-0186	2	Label, Logo, Sweepster
46.	50-0575	2	Label, Warning, Fenders
47.	50-0576	3	Label, Tie Down Point
Α.	07-3640	4	Screw, Cap, 1/4-20 x 1 3/4
, .	01 00-10	7	Colon, Cup, II T LON 1 OIT

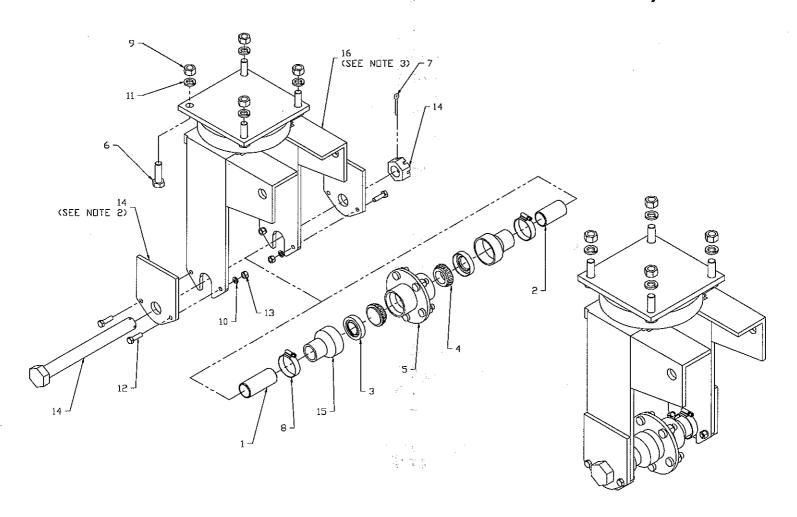
Carrier Assembly (3 and 4 Wheel)



25

Caster (3 Wheel Assembly)

Assembly No. 11-4442

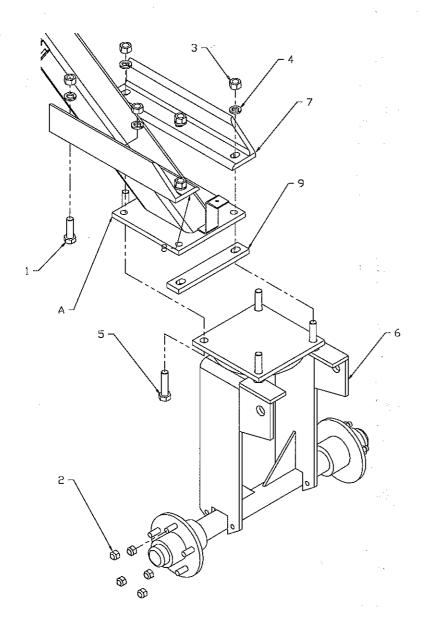


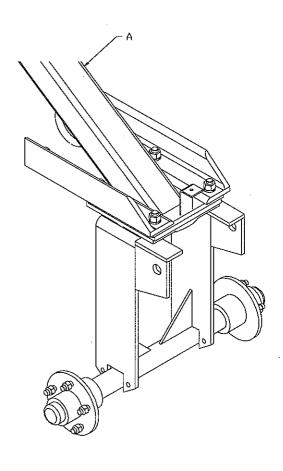
Ref	Part	Qty Description	า
UČI	rait	ALL DESCRIPTION	

1.	05-0534A	1	Spacer, 3 1/2, Caster
2.	05-0534B	1	Spacer, 2.70, Caster
3.	05-0535	2	Seal, Oil
4.	05-0536	2	Bearing
5.	05-0538	1	Hub, Caster, Tow, Front, W/Cups & Hardware
6.	07-0066	4	Screw, Cap, 5/8-11 x 2
7.	07-0206	1	Pin, Cotter, 3/16 x 2
8.	07-1188	2	Clamp, Screw, 1 5/16-2 1/4
9.	07-1294	4	Nut, Hex, 5/8-11
10.	07-1718	4	Washer, Lock, Split, 3/8
11.	07-1872	4	Washer, Lock, Split, 5/8
12	07-2116	4	Screw, Cap, 3/8-16 x 1 1/4
13.	07-3654	4	Nut, Hex, 3/8-16
14.	07-4391	1	Kit, Mounting, F/Swivel, W/O Spacers
15.	09-0039	2	Shield, Dirt, Caster
16.	11-1539	1	Weld, Frame, Caster, Mounting, Single

Caster (4 Wheel Assembly)

Assembly No. 11-4416





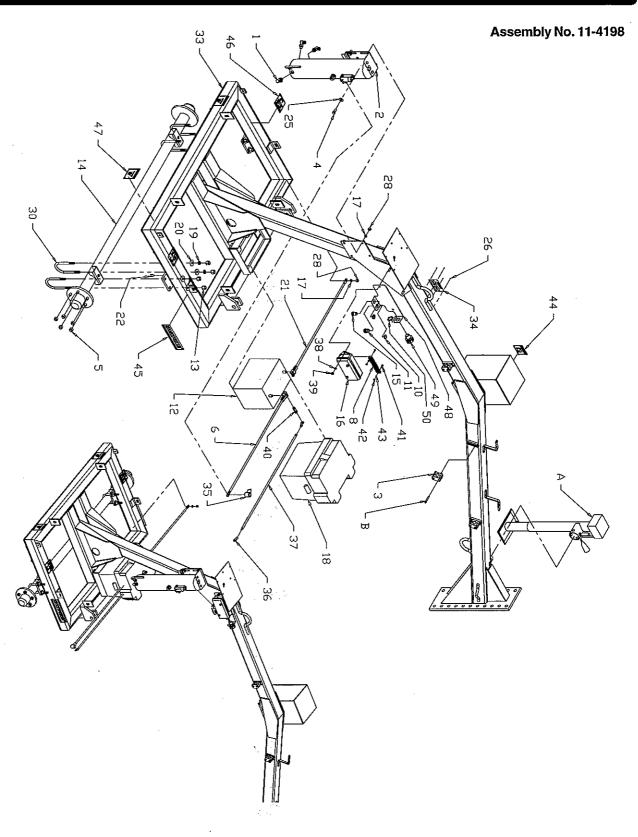
Ref Part Qty Description

1.	07-0066	2	Screw, Cap, 5/8-11 x 2
2.	07-0144	10	Nut, Lug, 1/2-20
3.	07-1294	6	Nut, Hex, 5/8-11
4.	07-1872	6	Washer, Lock, Split, 5/8
5.	07-2855	4	Screw, Cap, 5/8-11 x 2 1/2
6.	11-1530	1	Weld, Mounting, Caster, Dual
7.	11-7222	1	Angle, Mounting, Caster, Left
8.	11-7223	1	Angle, Mounting, Caster, Right
9.	11-7224	1	Plate, Mounting, Caster, Dual

Carrier Assembly (2 Wheel)

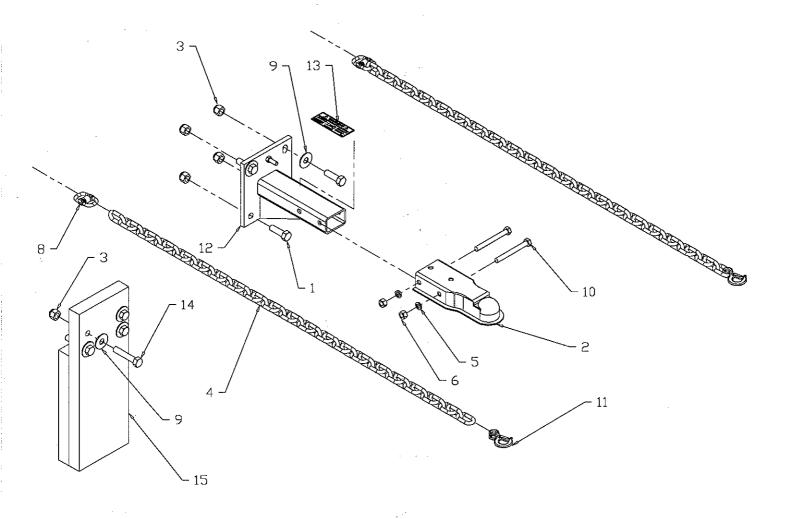
Ref	Part	Qty	Description
1.	03-0045	3	Fitting, Elbow, HP, 90°, 1/4MP, 1/4FPS
2.	03-0371	1	System, Hydraulic, Monarch, 12Volt
3.	03-3983	3	Assembly, Parklamp, 1/2 Hose, W/Clamp
4.	07-0018	3	Screw, Cap, 3/8-16 x 1
5.	07-0144	10	Nut, Lug, 1/2-20
6.	07-0819	1	Cable, Battery, 4 x 32, 3/8 Eye/Standard
8.	07-0836	1	Terminal, Block, 12 Post
10.	07-0856	2	Nut, Lock, 1/2, F/Strain Relief
11.	07-0857	1	Strain, Relief, 1/2 BRN, 16/12
12	07-0871	1	Battery, 24-3, 425CCA, 80 Reserve
13.	07-1093	8	Nut, Hex, 1/2-20
14.	07-1353	1	Axle, Assembly, Rear
15.	07-1427	1	Strain, Relief, 1/2
16.	07-1629	1	Box, Electric, Junction, Block
17.	07-1718	4	Washer, Lock, Split, 3/8
18.	07-1757	1	Box, Battery, Plastic
19.	07-1762	8	Washer, Lock, Split, 1/2
20.	07-1763	8	Washer, Flat, 1/2
21.	07-5142	1	Cable, Battery, 4 x 27, 3/8 Eye & Post
22.	07-2480	2	Screw, Socket Head, 3/8-16 x 1/2
25.	07-3279	3	Washer, Flat, 3/8
26.	07-3624	4	Tack, Metal
28.	07-3654	4	Nut, Hex, 3/8-16
30.	07-5158	4	U-Bolt, 1/2-20 x 5 1/2 x 2 7/16
33.	11-2573	1	Weld, Frame, Main, 2 Wheel
34.	50-0004	1	Label, Plate, Serial, Number
35.	07-5715	1	Boot, Red, #2/#8
36.	07-2022	2	Terminal, Ring, 3/8
37.	07-2171		Cable, Battery
38	07-3273	2	Washer, Lock, Split, 5/16
39.	07-3278	2	Nut, Hex, 5/16-18
40.	07-5259	1	Extender, Battery, Bolt, 5/16-18
41.	07-1904	2	Screw, Round Head, Phillips, 8-32 x 3/4
42.	07-1906	2	Nut, Hex, 8-32
43.	07-1907	2	Washer, Lock, 8
44.	50-0574	1	Label, Warning, Read Manual
45.	50-0186	2	Label, Logo, Sweepster
46.	50-0575	2	Label, Warning, Fenders
47.	50-0576	3	Label, Tie Down Point
48.	13-11807	1	Plate, Mounting, Cable, Bracket
49.	07-1477	1	Strain, Relief, 3/4, Water Tight
50.	07-2245	1	Strain, Relief Nut, 3/4

Carrier Assembly (2 Wheel)

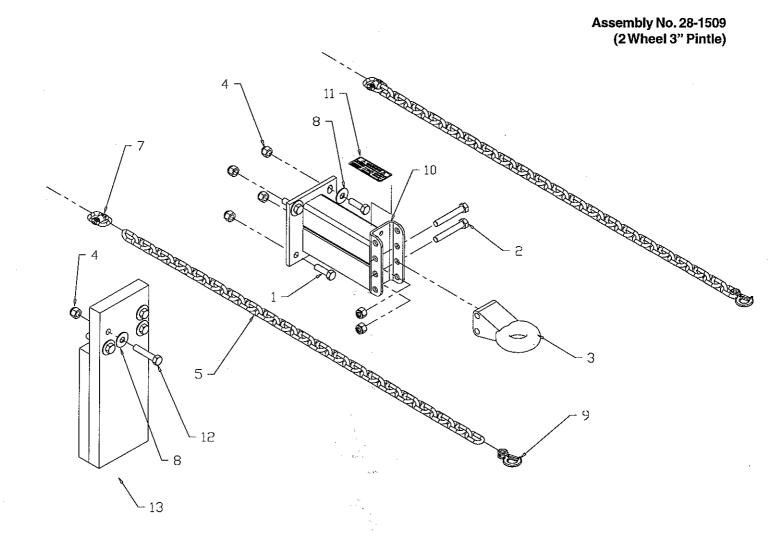


29

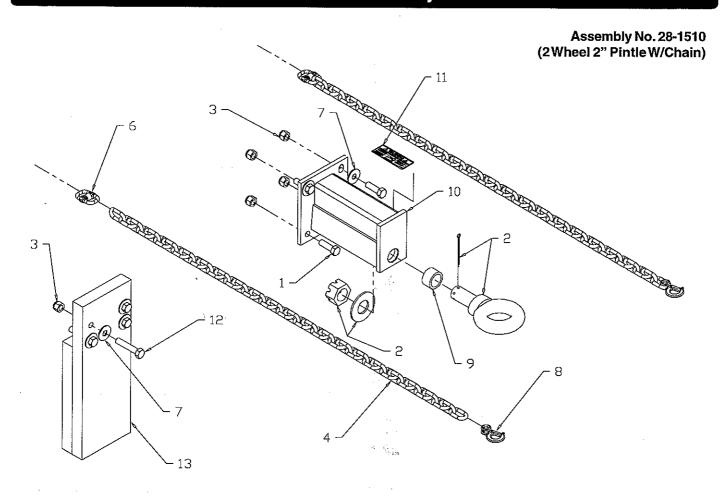
Assembly No. 28-1512 (2 Wheel 2" Ball)



Ref	Part	Qty	Description
1.	07-5169	4	Screw, Cap, M16-2 x 50
2.	07-0363	1	Hitch, Ball, 2
3.	07-4532	8	Nut, Hex, Lock, M16-2
4.	07-1604	2	Chain, 3/8, 40 Links
5.	07-1762	2	Washer, Lock, Split, 1/2
6.	07-1764	2	Nut, Hex, 1/2-13
8.	07-2032	2	Clevis, Double Link, 9/32
9.	07-5172	6	Washer, Flat, M16
10.	07-3675	2	Screw, Cap, 1/2-13 x 4 1/2
11.	07-4815	2	Hook, Split, W/3/8 Clevis & Latch, F/Safety Chains
12.	11-6872	1	Weld, Mounting, Hitch, F/Pintel/Ball Insert
13.	50-0042	1	Label, Warning, Hitch
14.	07-5170	4	Screw, Cap, M16-2 x 80
15.	10-0278	1	Stand, Tow Behinds

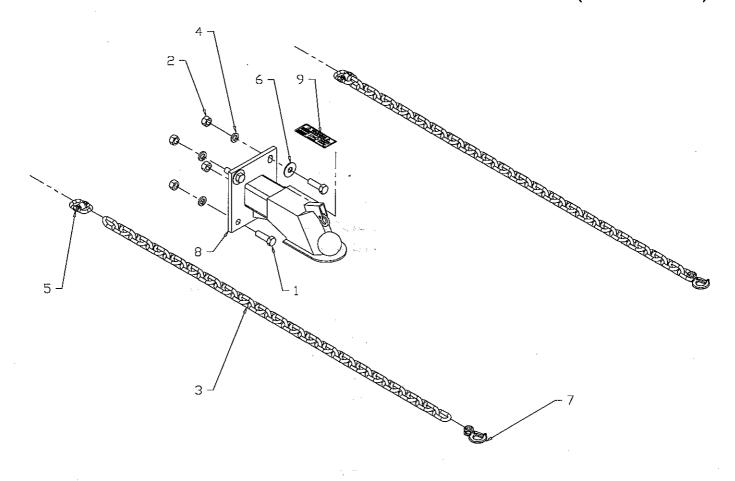


Ref	Part	Qty	Description
1.	07-5169	4	Screw, Cap, M16-2 x 50mm
2.	07-5173	2	Screw, Cap, M16-2 x 120mm
3.	07-1035	1	Eye, Pintle, 3, Bolt-On
4.	07-4532	10	Nut, Hex, Lock, M16-2
5.	07-1604	2	Chain, 3/8, 40 Links
7.	07-2032	2	Clevis, Double Link, 9/32
8.	07-5172	6	Washer, Flat, M16
9.	07-4815	2	Hook, Split, W/3/8 Clevis & Latch
10.	11-3016	1	Weld, Hitch, Mounting, F/Bolt-On Pintle
11.	50-0042	1	Label, Warning, Hitch
12	07-5170	4	Screw, Cap, M16-2 x 80mm
13.	10-0278	1	Stand



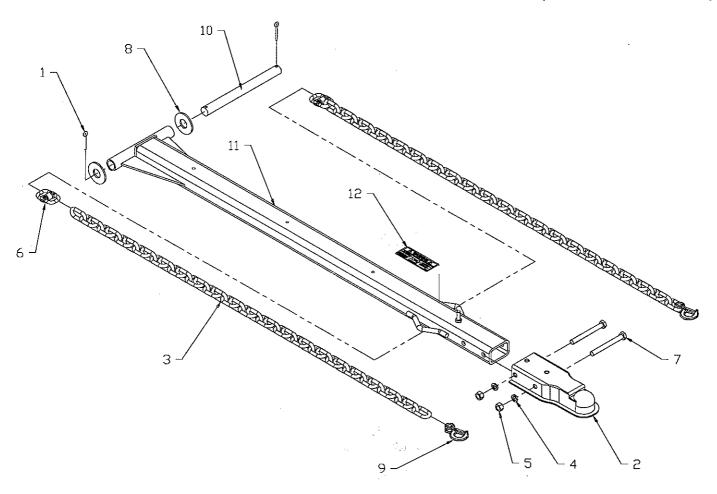
Part	Qty	Description
07-5169	4	Screw, Cap, M16-2 x 50mm
07-1027	1	Eye, Pintle, 2 1/2, I-Bolt
07-4532	8	Nut, Hex, Lock, M16-2
07-1604	2	Chain, 3/8, 40 Links
07-2032	2	Clevis, Double Link, 9/32
07-5172	6	Washer, Flat, M16
07-4815	2	Hook, Split, W/3/8 Clevis & Latch
13-1684	1	Bushing, 2 x 1.505 x 1.12
13-2606	1	Weld, Mounting, Hitch, F/I-Bolt Pintle
50-0042	1	Label, Warning, Hitch
07-5170	4	Screw, Cap, M16-2 x 80mm
10-0278	1	Stand
	07-1027 07-4532 07-1604 07-2032 07-5172 07-4815 13-1684 13-2606 50-0042 07-5170	07-5169 4 07-1027 1 07-4532 8 07-1604 2 07-2032 2 07-5172 6 07-4815 2 13-1684 1 13-2606 1 50-0042 1 07-5170 4

Assembly No. 28-1513 (2 Wheel 2 5/16" Ball)



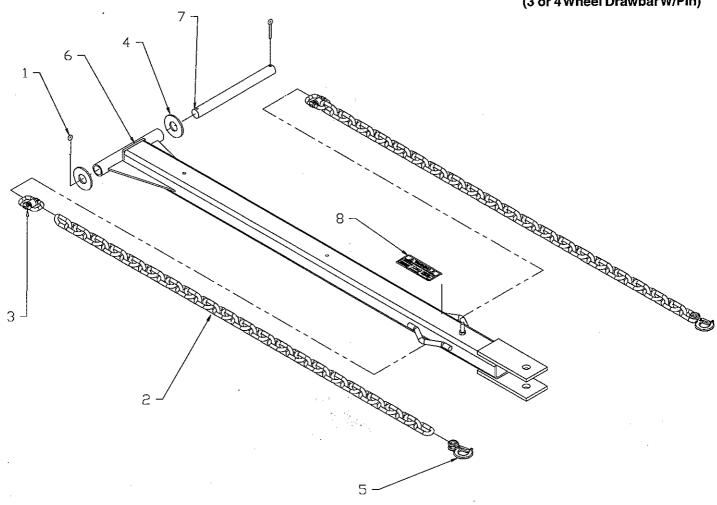
Ref	Part	Qty	Description
1.	07-0066	4	Screw, Cap, 5/8-11 x 2
2.	07-1294	4	Nut, Hex, 5/8-11
3.	07-1604	2	Chain, 3/8, 40 Links
4.	07-1872	4	Washer, Lock, Split, 5/8
5.	07-2032	2	Clevis, Double Link, 9/32
6.	07-3120	2	Washer, Flat, 5/8
7.	07-4815	2	Hook, Split, W/3/8 Clevis & Latch
8.	11-2877	1	Weld, Mounting, Hitch, Ball, 25/16
9.	50-0042	1	Label, Warning, Hitch

Assembly No. 28-1504 (3 or 4 Wheel 2" Ball W/Pin)

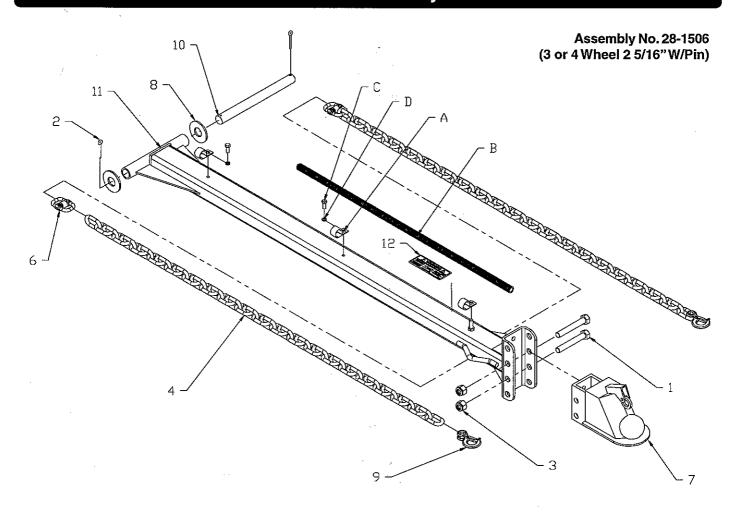


Ref	Part	Qty	Description
1.	07-0206	2	Pin, Cotter, 3/16 x 2
2.	07-0363	1	Hitch, Ball, 2
3.	07-1604	2	Chain, 3/8, 4o Links
4.	07-1762	2	Washer, Lock, Split, 1/2
5.	07-1764	2	Nut, Hex, 1/2-13
6.	07-2032	2	Clevis, Double Link, 9/32
7.	07-3675	2	Screw, Cap, 1/2-13 x 4 1/2
8.	07-4040	2	Washer, Flat, 1
9.	07-4815	2	Hook, Split, w/ 3/8 Clevis & Latch
10.	11-1511	1	Pin, Towing, Pole, Install
11.	11-1536	1	Weld, Hitch
12	50-0042	1	Label, Warning, Hitch

Assembly No. 28-1505 (3 or 4 Wheel Drawbar W/Pin)

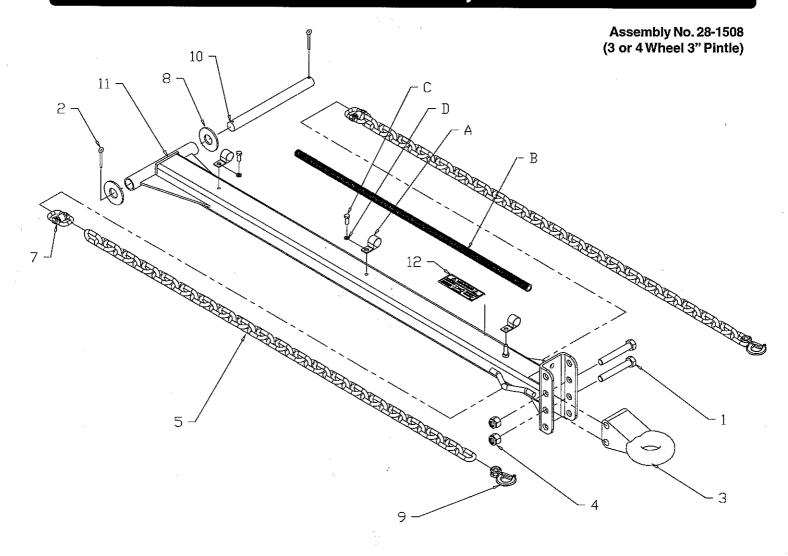


Ref	Part	Qty	Description
1.	07-0206	2	Pin, Cotter, 3/16 x 2
2	07-1604	2	Chain, 3/8, 40 Links
3.	07-2032	2	Clevis, Double Link, 9/32
4.	07-4040	2	Washer, Flat, 1
5.	07-4815	2	Hook, Split, W/3/8 Clevis & Latch
6.	11-1509	1	Weld, Hitch, Towbar, Drop Pin
7.	11-1511	1	Pîn, Towing Pole, Install
8.	50-0042	1	Label, Waming, Hitch



Ref	Part	Qty	Description
1.	07-5173	2	Screw, Cap, M16-2 x 120mm
2.	07-0206	2	Pin, Cotter, 3/16 x 2
3.	07-4532	2	Nut, Hex, Lock, M16-2
4.	07-1604	2	Chain, 3/8, 40 Links
6.	07-2032	2	Clevis, Double Link, 9/32
7.	07-2479	1	Hitch, Ball, 25/16
8.	07-4040	2	Washer, Flat, 1
9.	07-4815	2	Hook, Split, W/3/8 Clevis & Latch
10.	11-1511	1	Pin, Towing, Pole, Install
11.	13-0777	1	Weld, Hitch, Towbar, 3 or 4Wheel
12	50-0042	1	Label, Warning, Hitch
A	07-1734	3	Clamp, Rubber, 1
B.	07-1833	8 ft	Loom, Flex, Guard, 3/4
C.	07-3426	2	Screw, Cap, 5/16-18 x 3/4
D.	07-3273	2	Washer, Lock, Split, 5/16

Hitch Assembly

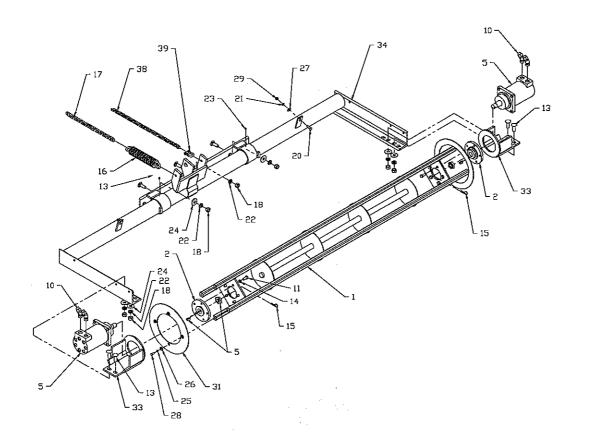


Ref	Part	Qty	Description
1.	07-5173	2	Screw, Cap, M16-2 x 120mm
2.	07-0206	2	Pin, Cotter, 3/16 x 2
3.	07-1035	1	Eye, Pintel, 3, Bolt-On
4.	07-4532	2	Nut, Hex, Lock, M16-2
5.	07-1604	2	Chain, 3/8, 40 Links
7.	07-2032	2	Clevis, Double Link, 9/32
8.	07-4040	2	Washer, Flat, 1
9.	07-4815	2	Hook, Split, W/3/8 Clevis & Latch
10.	11-1511	1	Pin, Towing Pole, Install
11.	13-0777	1	Weld, Hitch, Towbar, 3 or 4Wheel
12	50-0042	1	Label, Waming, Hitch
Α	07-1734	. 3	Clamp, Rubber, 1
B.	07-1833	8 ft	Loom, Flex, Guard, 3/4
C.	07-3426	2	Screw, Cap, 5/16-18 x 3/4
D.	07-3273	2	Washer, Lock, Split, 5/16

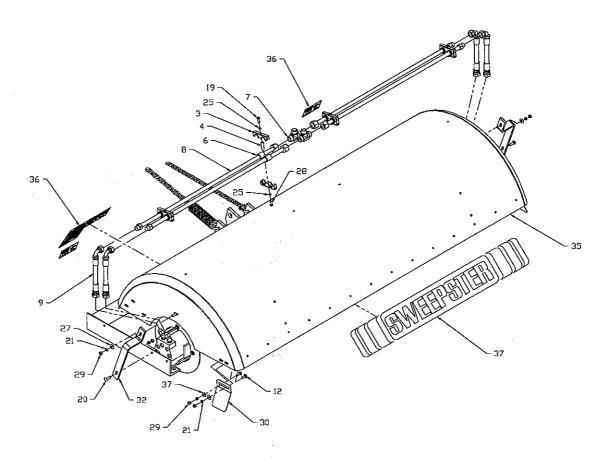
Brush Head Assembly

Ref	Part	Qty	Description
1.	01-0250	1	Weld, Core, Section, 7 ft
	01-0426	1	Weld, Core, Section, 8 ft
	01-0383	1	Weld, Core, Section, 9 ft
2	03-0400	2	Hub, Taper, 16170
3.	03-0784	8	Clamp, 2 Position
4.	03-0788	4	Nut, Stake, Socket Head
5.	03-1826	2	Motor, Hydraulic, 18 Cl
6.	03-1931	8	Bushing, Split, 3/4Tube
7.	03-1940	2	Fitting, Tee, HP, 3/4MFS, 3/4MFS
8.	03-1967-7	4	Assembly, Tube, Brush Head, 40 3/4, 7 ft
	03-1967-8	4	Assembly, Tube, Brush Head, 47 1/4, 8 ft
	03-1967-9	4	Assembly, Tube, Brush Head, 52 3/4, 9ft
9.	03-1968	4	Hose, 5/8 x 16 1/8, 5/8FFS, 5/8FFS-90°
10.	03-2030	4	Fitting, Elbow, HP, 45°, 7/8MOR, 5/8MFS
11.	07-0034	10	Screw, Cap, 7/16-20 x 1
12.	07-0108	4	Bolt, Carriage, 3/8 x 3/4
13.	07-0119	7	Bolt, Carriage, 5/8 x 1 3/4, 7 ft
	07-0119	8	Bolt, Carriage, 5/8 x 1 3/4, 8 ft
14.	07-0169	10	Washer, Lock, Split, 7/16
15.	07-0210	2	Clip, Hairpin, 14 Gauge x 1 3/4
16.	07-0216	1	Spring, Tension, 1.87 x 10.31
17.	07-0246	1	Chain, 1/4, 13 Links, 7 ft
•	07-0217	1	Chain, 1/4, 9 Links, 8 ft & 9 ft
18.	07-1294	7	Nut, Hex, 5/8-11
19.	07-1714	8	Screw, Cap, 5/16-18 x 1
20.	07-1717	6	Bolt, Carriage, 3/8-16 x 1 1/4
21.	07-1718	10	Washer, Lock, Split, 3/8
22,	07-1872	7	Washer, Lock, Split, 5/8
23.	07-2681	2	Fitting, Zerk, Drive-In, 1/4
24.	07-3120	6	Washer, Flat, 5/8
25.	07-3273	12	Washer, Lock, Split, 5/16
26.	07-3275	6	Washer, Flat, 5/16
27.	07-3279	11	Washer, Flat, 3/8
28.	07-3436	4	Screw, Cap, 5/16-18 x 3/4
29.	07-3654	10	Nut, Hex, 3/8-16
30.	11-0773	2	Shield, Side, Hood
31.	11-1149	1	Ring, End, W/Holes
32	11-1606	2	Bracket, Hood, W/Bend
33.	11-1837	2	Weld, Mounting, Motor, TRW
34.	11-2122-1	1	Weld, Frame, Brush, 7 ft
	11-2122-2	1	Weld, Frame, Brush, 8 ft
	11-2122-4	1	Weld, Frame, Brush, 9 ft
35.	13-1862	1	Weld, Hood, 180°, 7 ft
	13-1867	1	Weld, Hood, 180°, 8 ft
	13-7137	1	Weld, Hood, 180°, 9 ft
36.	28-1519	1	Assembly, Safety, Label, Brush Head
37.	50-0253	1	Label, Logo, Sweepster
38.	07-0249	1	Chain, 1/4, 22 Links
39.	07-4350	1	Shackle, Chain, 3/8
			•

Brush Head Assembly



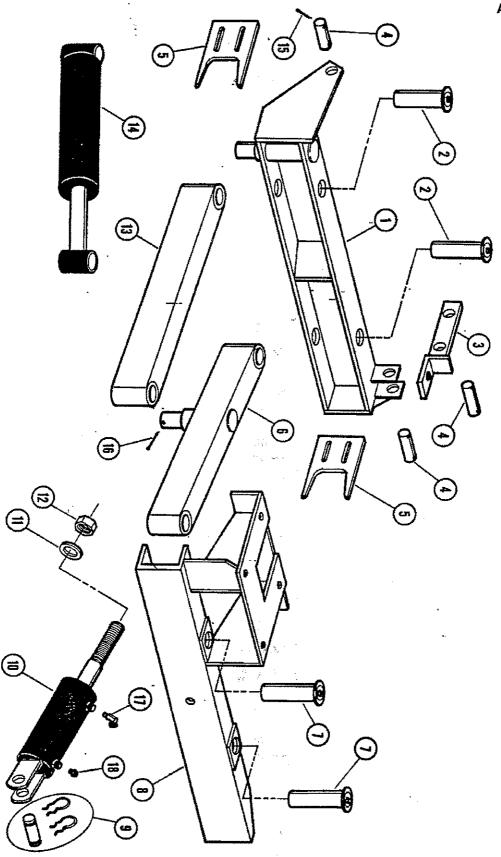
Assembly No. 11-4261 (7 Feet) 11-4237 (8 Feet) 11-5997 (9 Feet)



Swing Assembly

Ref	Part	Qty	Description
1.	11-1502	1	Frame, Swing
2.	13-7926	2	Weld, Pin, 1.5 x 5.88
3.	11-0799	1	Bracket, Leveling
4.	11-0459	3	Rod, Mounting
5.	11-3813	2	Bracket, Stop
6.	11-1514	1	Arm, Swing W/Pin
7.	13-7927	2	Weld, Pin, 1.5 x 6.62
8.	11-1522	1	Frame, Engine, Mount
9.	07-0539	1	Pin, Lift, Cylinder
10.	03-0001	1	Cylinder, Lift, 1/4 Female Pipe Ports
	03-1928	1	Cylinder, Lift, 9/16 Female O-Ring Ports
11.	07-0159	1	Washer, Flat
12.	07-0186	1	Nut, Hex
13.	11-1503	1	Arm, Swing, W/O Pin
14.	03-1929	1	Cylinder, Swing
15.	07-0699	6	Pin, Cotter
16.	07-0206	2	Pin, Cotter
17.	03-1069-4	3	Fitting, HP, 1/4 Street Elbow
	03-1069-4	1	Elbow, 1/4 NPT, for 03-0001 only
18.	03-0584	1	Fitting, Vent, Plug, 1/4 Male Pipe
	03-1957	1	Fitting, Vent, Plug, 9/16-18 O-Ring Male
NS.	03-1969	1	Hose, 3/8 x 48 (Lift Cylinder)
	03-1970	2	Hose, 3/8 x 40, (Swing Cylinder)

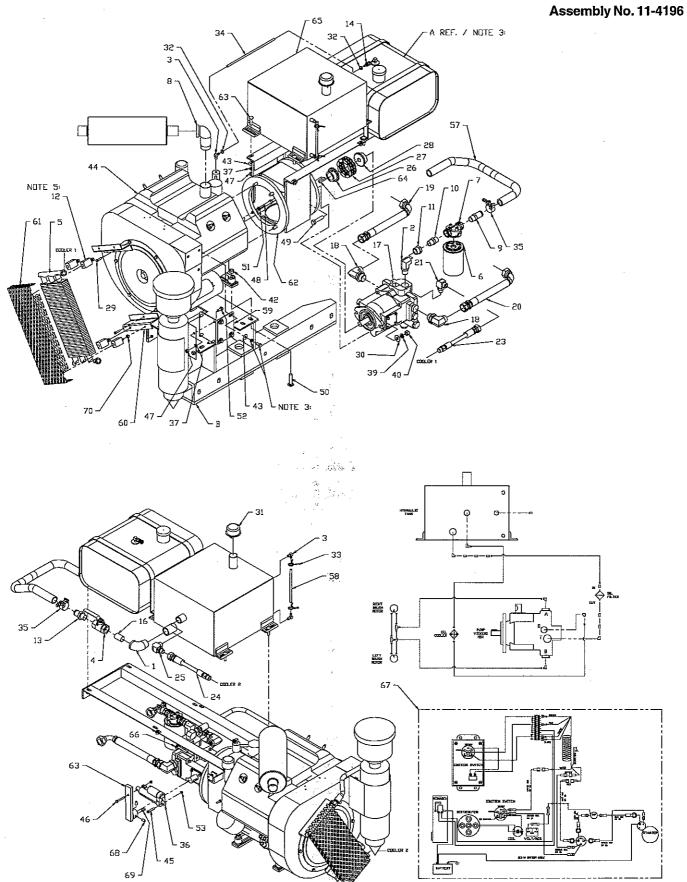
Assemby No. 11-4030



Engine and Drive Components

Ref	Part	Qty	Description	Ref	Part	Qty	Description
1.	03-0028	1	Fitting, STELB, BP, 90°	35.	07-1191	2	Clamp, T-Bolt, 1
2.	03-0366	1	Fitting, Elbow, HP, 90°, 15/16MOR, 1FP	36.	07-1506	1	Actuator, Mono, 2 Stroke
3.	03-0454	1	Fitting, Barb, HP, 90°, 1/4, 1/8MP	37.	07-1718	12	Washer, Lock, Split, 3/8
4.	03-0592	1	Valve, Shut-Off, Ball, 1	38.	07-1730	8	Bolt, Carriage, 3/8-16 x 1 1/2
5.	03-0676	1	Cooler, 18000 BTU, 13 G.P.M.	39.	07-1762	2	Washer, Lock, Split, 1/2
6.	03-0744	1	Filter, Hydraulic, 25M	40.	07-1764	2	Nut, Hex, 1/2-13
7.	03-0745	1	Filter, Head, 25 GPM	42.	07-3034	4	Nut, Hex, Lock, 1/2-13
8.	03-0815	1	Fitting, STELB, BP, 90°, 1 1/4	43.	07-3279	8	Washer, Flat, 3/8
9.	03-0869	1	Fitting, Barb, HP, 1 3/4MP	44.	07-3310	1	Engine, Wisconson, Gas
10.	03-1022-10	1	Fitting, Nipple, HP, Hex, 3/4MP.3/4MP	45.	07-3639	1	Screw, Cap, 1/4-20 x 1 1/2
11.	03-1068-13	1	Fitting, Reducerbushing, HP, 1 x 3/4	46.	07-3640	1	Screw, Cap, 1/4-20 x 1 3/4
12	03-1086	2	Kit, Mounting, Oil Cooler	47.	07-3654	12	Nut, Hex, 3/8-16
13.	03-1118	1	Fitting, Barb, HP, 1MP	48.	07-1198	4	Screw, Cap, 7/16-14 x 1 1/2
14.	03-1173	1	Fitting, Barb, HP, 1/4, 1/4F	49.	07-3672	2	Screw, Cap, 1/2-13 x 2 1/4
16.	03-1310	1	Fitting, Nipple, BP, Closed, 1		07-3710	4	Bolt, Carriage, 1/2-13 x 2 1/4
17.	03-1337	1	Pump, Vicker	≟′-51.	07-4050	4	Washer, Lock, Split, 7/16
18.	03-1956	2	Fitting, Elbow, HP, 90°, 15/16MOR, 3/4MFS	52.	07-4052	4	Screw, Cap, 3/8 x 3/4
19.	03-1971	1	Hose, 3/4 x 56, 3/4FFS, 3/4FFS-90°	53.	07-5824	2	Nut, Hex, Lock, 1/4-20
20.	03-1972	1	Hose, 3/4 x 68, 3/4FFS, 3/4FFS-90°	57.	09-0019		Hose, Suction, 1
21.	03-2396	1	Fitting, Elbow, HP, 90°, 1 1/16MOR, 5/8MFS	58.	09-0054	.86 ft	: Tube, 3/8, 1/4 Sight gauge
23.	03-4135	1	Hose, 5/8 x 48, 5/8FFS, 1/2MPS	59.	11-1523	. 1	Bracket, Air Filter
24.		· 1	Hose, 5/8 x 56, 5/8FFS, 1/2MPS	60.	11-2430	2	Plate, Mounting, Cooler, 2 1/4, 3 Holes
25.	03-4137	1	Fitting, Elbow, HP, 90°, 5/8MFS, 3/4MP	61.	11-7258	1	Shield, Cooler, Oil
26.	05-0327	1	Coupling, Half, 1 7/16, 5016	62	11-9249	1	Weld, Bracket, Pump/Tanks
27.	05-0328	1	Chain, Coupling, 5016	63.	11-9268	1	Weld, Arm, Actuator, Mini
28.	05-0332	1	Coupling, Half, 7/8 Round, 5016	64.	11-9899	1	Key, 38 x 1 3/8
29.	07-3637	2	Screw, Cap, 1/4-20 x 1	65.	13-11407	1	Weld, Tank, Oil Hydraulic
30.	07-0156	2	Washer, Flat, 1/2	66.	13-2723	1	Weld, Stop, Actuator, Adjust
31.	07-0245	1	Cap, Breather, HydraulicTank	67.	28-0508	1	Assembly, Electric, W/Engine
32.	07-0538	2	Clamp, Screw	68.	07-1882	2	Screw, Set, 3/8-16 x 5/8, Cup Point
33.	07-0551	2	Clamp, Spring, 1/4 Hole	69.	07-5823	1	Key, 1/4 x 3/4
34.	07-1095	3 ft	Hose, Fuel, 1/4	70.	07-1810	4	Nut, Hex, Lock, 5/16-18

Engine and Drive Components



Option - Sprinkler System

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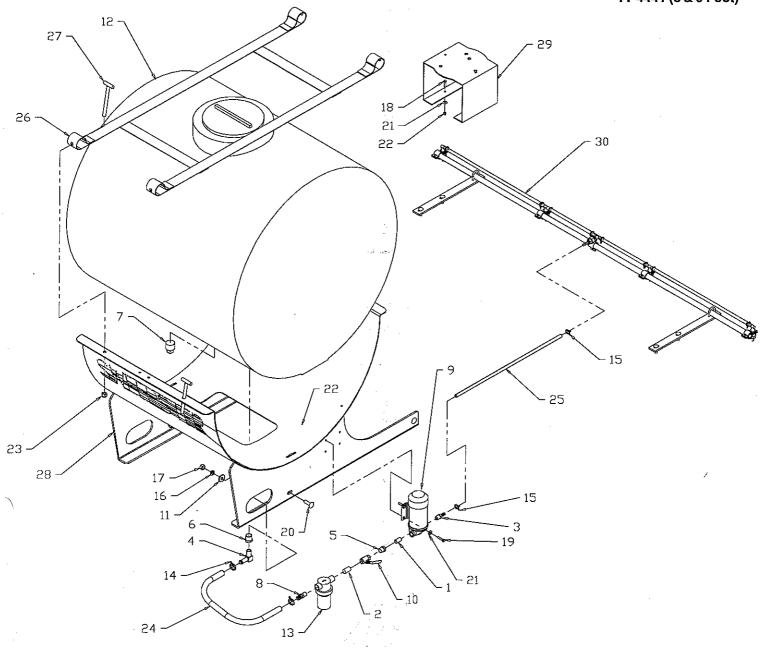
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Ref	Part	Qty	Description
1.	03-0076	1	Fitting, Nipple, BP, Close, 3/8
2.	03-0152	1	Fitting, Nipple, BP, Close, 1/2
3.	03-0457	1	Fitting, Barb, 3/8, 3/8MP
4.	03-0714	1	Fitting, Barb, HP, 90°, 5/8, 1/2MP
5.	03-0819	1	Fitting, Reducerbushing, BP, 1/2 x 3/8
6.	03-1068-9	1	Fitting, Reducerbushing, HP, 3/4 x 1/2
7.	03-1182-7	1	Fitting, Plug, BP, Square, 1 1/4
8.	03-1226	1	Fitting, Barb, HP, 5/8, 1/2MP
9.	03-1326	1	Pump, Flojet, Water, 2.1 G.P.M., 12Volt
10.	03-1392	1	Valve, Shut-Off, Ball, 1/2
11.	07-0156	4	Washer, Flat, 1/2
12	07-0367	1	Assembly, Tank, Water, 150 Gal
13.	07-0532	1	Strainer, Hypro, Water
14.	07-0547	2	Clamp, Spring, 7/8 Hose
15.	07-0549	2	Clamp, Spring, 5/8 Hose
16.	07-1762	4	Washer, Lock, Split, 1/2
17.	07-1764	4	Nut, Hex, 1/2-13
18.	07-3637	2	"Screw, Cap, 1/4-20 x 1
19.	07-3638	4	Screw, Cap, 1/4-20 x 1 1/4
20.	07-3708	4	Bolt, Carriage, 1/2-13 x 1 1/2
21.	07-4032	6	Washer, Flat, 1/4
22.	07-4033	6	Nut, Hex, Nylock, 1/4-20
23.	07-4037	4	Nut, Hex, Nylock, 1/2-13
24.	09-0028	2ft	
25.	09-0056	14 ft	Hose, Heater, 3/8
26.	09-0107	1	Strap, Nylon, Tank, 2 x 52
27.	11-7051	4	Weld, Bolt, Tee, Sprinkler
28.	13-1742	1	Weld, Mounting, Tank, Water, 150 Gallon
29.	13-1835	1	Plate, Mounting, ROPS, Strobe
30.	G-Kit66	1	Assembly, Spray Bar (7 Foot)
	G-Kit67	1	Assembly, Spray Bar (8 & 9 Foot)

51-2512-6, 8/01

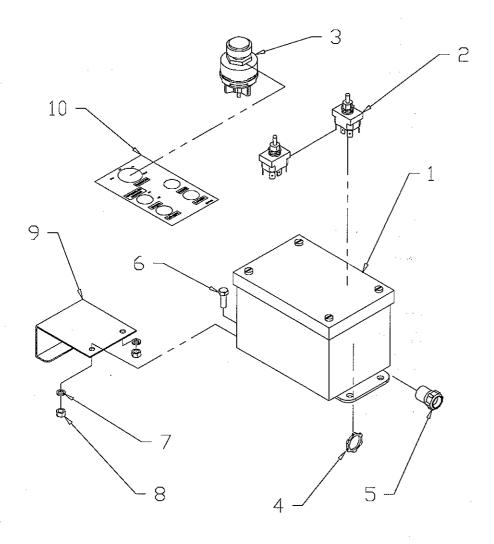
Option - Sprinkler System

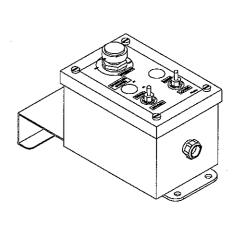
Assembly No. 11-4409(7 Foot) 11-4441 (8 & 9 Foot)



Control Box Assembly

Assembly No. 07-0351-1 Control Box without Cable



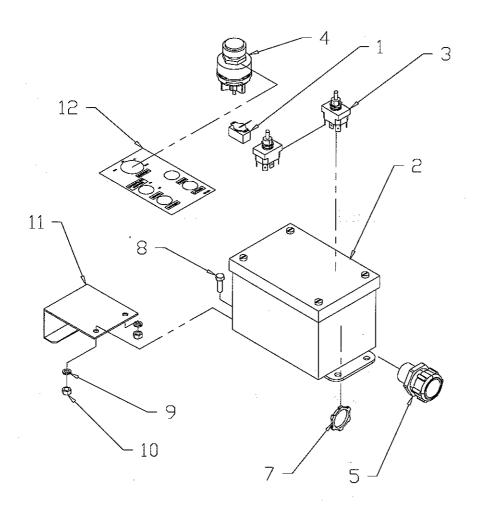


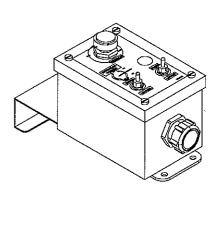
Item Part Qty Description

1.	07-0351	1	Box, Control, Hoffman
2	07-0351A	2	Switch, Toggle, 6 Prong
3.	07-0370	1	Switch, Ignition, NG-100
4.	07-0856	1	Nut, Lock, 1/2, F/Strain Relief
5.	07-0857	1	Strain Relief, 1/2 BRN, 16/12
6.	07-3432	2	Screw, Cap, 1/4-20 x 3/4
7.	07-4038	2	Washer, Lock, Split, 1/4
8.	07-4039	2	Nut, Hex, 1/4-20
9.	11-1519	1	Hanger, Control Box
10.	50-0019	1	Label, Control Box

Control Box Assembly

Assembly No. 07-0351-2 Control Box with Cable

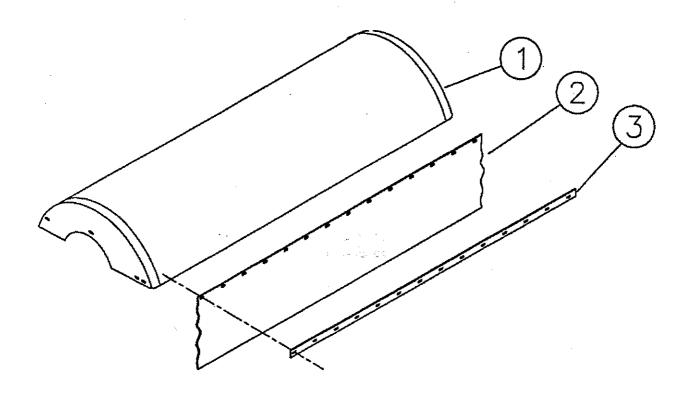




Item Part Qty Description

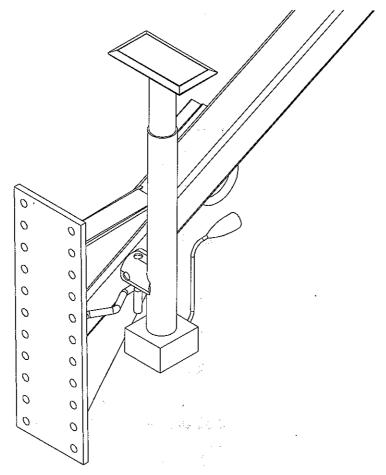
			* *
1.	07-0343	1	Switch, Toggle, 2 Position
2.	07-0351	1	Box, Control, Hoffman
3.	07-0351A	2	Switch, Toggle, 6 Prong
4.	07-0370	1	Switch, Ignition, NG-100
5.	07-1477	1	Strain, Relief, 3/4
7.	07-2245	1	Strain, Relief, Nut, 3/4
8.	07-3432	2	Screw, Cap, 1/4-20 x 3/4
9.	07-4038	2	Washer, Lock, Split, 1/4
10.	07-4039	2	Nut, Hex, 1/4-20
11.	11-1519	1	Hanger, Control Box
12	50-0019	1	Label, Control Box

Option – 180° Hood Option



Ref.Part No. Qty Description

- 1. 13-1862 1 Hood, 7 Ft., 180° 13-1867 1 Hood, 8 Ft., 180° 2 09-0043-1 1 Flap, Dirt Deflector, 7 Ft. 1 Flap, Dirt Deflector, 8 Ft. 09-0043 07-0113 14 Bolt, Carriage, 3/8 x 1, 7Ft. 07-0113 16 Bolt, Carriage, 3/8 x 1, 8Ft. 07-0168 14 Washer, Lock, 3/8, 7 Ft. 07-0168 16 Washer, Lock, 3/8, 7 Ft. 14 Nut, Hex, 3/8-16, 7 Ft. 07-0183 07-0183 16 Nut, Hex, 3/8-16, 8 Ft.
- 3. 13-0752-2 1 Strap, 7 Ft 13-0752-1 1 Strap, 8 Ft



NOTE: RECOMMENED JACK STAND STORAGE POSITION FOR P&H-

IMPORTANT - To avoid damage to both jack and spraybar, jack should be stored with the sand shoe vertical or forward towards the towering vehicle.

Torque Values

Bolt Torque Specifications

Body Size Grade 5	Ft-lbs	Body Size Class 8.8	Ft-lbs
1/4 - 20	6 ± 1	M6 – 1.0	5 ± 1
- 28	7.± 1	n/a	•
5/16 – 18	13 ± 3	n/a	
- 24	14 ± 3	n/a	•
3/8 – 16	23 ± 5	M8 -1.25	14 ± 3
- 24	26 ± 5	-1.0	. .
7/16 – 14	37 ±. 8	M10-1.5	29 ± 6
- 20	41 ± 9	- 0.75	-
1/2 - 13	56 ± 11	M12 – 1.75	50 ± 10
- 20	63 ± 12	- 1.0	-
9/16 – 12	82 ± 14	M14-2.0	80 ± 14
- 18	91 ± 16	- 1.5	
5/8 – 11	113 ± 20	M16-2.0	125 ± 22
- 18	127 ± 23	- 1.5	-
3/4 - 10	201 ± 26	n/a	-
- 16	223 ± 29	n/a	•
7/8 – 9	321 ± :41	M20 – 2.5	244 ± 31
- 14	355 ± 46	- 1.5	
1-8	483 ± 62	M24 – 3.0	422 ± 54
- 12	528 ± 68	- 2.0	•

Body Size Grade 8	Ft-lbs	Body Size Class 10.9	Ft-lbs
1/4 - 20	9 ± 2	M6 – 1.0	8 ± 1
- 28	10 ± 2	n/a	•
5/16 – 18	18 ± 4	n/a	_
- 24	20 ± 4	n/a	<u>-</u>
3/8 – 16	32 ± . 7	M8 –1.25	20 ± 4
- 24	37 ± 8	-1.0	-
7/16 – 14	52 ± 11	M10 – 1.5	40 ± 8
-20	58 ± 12	- 0.75	-
1/2 - 13	80 ± 16	M12 – 1.75	69 ± 14
- 20	90 ± 18	- 1.0	•
9/16 - 12	115 ± 20	M14 – 2.0	110 ± 20
- 18	128 ± 23	- 1.5	
5/8 – 11	159 ± 28	M16-2.0	173 ± 31
- 18	180 ± 32	- 1.5	-
3/4 - 10	282 ± 36	n/a	-
- 16	315 ± 41	n/a	-
7/8 – 9	454 ± 59	M20 – 2.5	337 ± 44
- 14	500 ± 65	- 1.5	•
1-8	681 ± 88	M24 - 3.0	583 ± 75
- 12	746 ± 97	- 2.0	-

Foot-pounds may be converted to Newton Meters by multiplying by 1.35582.

Foot-pounds may be converted to Inch-pounds by dividing by 12.

If the nut and screw are not the same grade, the lower grade will always be used.

NOTE - Nylock nuts are utilized when greater resistance to vibrating loose is required, and greater operating temperatures are not a factor. In addition, like lock nuts, nylock nuts have a safety feature that if the bolt does vibrate loose, the nut will remain on the screw. Install nylock nuts to the standard torque shown above.

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Warranty Information

Warranty Registration



Return form to 1-734-996-9014

PALADIN LIGHT CONSTRUCTION

Warranty Registration Form and Delivery Inspection Report

IMPORTANT! Warranty Void if card is not returned with 10 days. All Applicable sections must be filled in.

This section to be filled out and signed by Dealer at time of delivery.

Warranty Registration

Customer's Name		Dealer	s Name			
A didress		Addres	is			
CityS	StateZIp	City			State	ZIp
Phone			ONE:			
Loader / Tractor Model		Constr	uction Use			
Delivery Date		Agricu	itural Use_			· · · · · · · · · · · · · · · · · · ·
Delivery Date Model or Part #		Landsc	ape Use			
3418df &		Other:			······································	
D	ealer Inspection (c	heckitems app	dicable)	•	·	
All Decals installed (see operator's n		Reviev	v Operatin	g and Saf	ety instructions	5
I-tydraulic fittings tight and free of la		Guard				
Fasteners tight		Does P				
Dealer's Rep						
This secti	ion to be completed	and signed b	y the custo	mer	•	
•	• .	† Excellent	2 Good	3 Average	d Unsetlefactory	5 Poor
QUALITY ASSURANCE RATING			Sweepster		Local Dealer	
Question:			nacetore:	i	Cora Cealel	
Quality of Product: Appearance				~		
Quality of Service				_		
thing to Destruct accommunity of the second	8.64944444			-	·	
Value (Priced Fairly)	4141141444			-		
Joes it perform as claimed				- .		
he above described equipment and Opera is to care, adjustments, safe operation and a	applicable warranty	policy.		have bee	n theroughly is	nstructed
Date:Owner's sign	Miture					
IOTEL Make one copy each for the dealer's	and owner's records.	Mail original i	to Sweepst	ier.		
Comments:						
weepster, Inc		÷				•
800 N. Zeeb Rd.	•					
exter, MI 48130-9499						

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800-456-7100 fax 734-996-9014



SWEEPSTER ATTACHMENTS LLC Limited 12 Month Warranty

Thank you for purchasing a Sweepster Attachments, LLC. product. Warranty protection is valid only when this Warranty Registration is completed and signed by the customer and dealer, and mailed to Sweepster Attachments, LLC. I hearby acknowledge that I have received a copy of the owners Limited Warranty and I accept the terms therein.

For a period of 12 months from the date of delivery of product to the original user, Sweepster Attachments, LLC. warrants each product to be free from manufacturing defects, subject to the limitations contained in this policy.

This warranty does not apply to defect caused, in whole or in part, by unreasonable use while in the possession of the user, including, but not limited to: failure to properly set up product; failure to provide reasonable and necessary maintenance; normal wear; routine tune ups or adjustments; improper handling or accidents; operation at speed or load conditions contrary to published specification; improper or insufficient lubrication; improper storage. This warranty is also not a guarantee that performance of each product will meet the expectations of the purchaser.

Sweepster Attachments, LLC. shall not be liable for consequential damages of any kind, including, but not limited to: consequential labor costs or transportation charges in connection with the

replacement or repair of defective parts; lost time or expense which may have accrued because of said defects. In no event shall Sweepster Attachments, LLC.'s total liability hereunder exceed the product purchase price.

Sweepster Attachments, LLC. makes no warranty with respect to trade accessories or any component or accessory of the product which was not manufactured by Sweepster Attachments, LLC. including any purchased components of any kind. These are subject to the warranties of their respective manufacturers. The warranty will be considered void if the product or any part of the product is modified or repaired in any way not expressly authorized by Sweepster Attachments, LLC. or if closed components are disassembled prior to return. Closed components include, but are not limited to: gearboxes, hydraulic pumps, motors, cylinders, and actuators.

Our obligation under the warranty is expressly limited, at our option, to the replacement or repair at Sweepster Attachments, LLC or at a service facility designated by us, or such part or parts as inspection shall disclose to have been defective. We are not responsible for unauthorized repairs or replacements. Any implied or statutory warranties, including any warranty of merchantability or fitness for a particular purpose, are expressly limited to the duration of this written warranty. We make no other express or implied warranty, nor is anyone authorized to make any on our behalf. This warranty cannot be extended, broadened, or changed except in writing by an authorized officer of Sweepster Attachments, LLC.

Glossary - Terms & Abbreviations

BP - black pipe

brush head assembly – assembly that includes the core, hood and brush frame.

brush pattern – area of dirt removed from sweeping surface; with a properly adjusted sweeper, the pattern is the same width for the entire length.

caution – indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.

CV - constant velocity; usually refers to a drive shaft.

core - weldment that holds brush sections.

dirt deflector – kit made of metal and/or rubber parts designed to direct debris away from the operator.

electric lift – means of raising the brush head assembly electrically.

F-female.

FS - face seal.

gpm - gallons per minute.

HP – high pressure.

hood - brush shield.

hydraulic angle kit – means of swinging the brush head assembly hydraulically.

hydraulic lift – means of raising the brush head assembly hydraulically.

important – used for instructions when machine damage may be involved.

in. - inches.

kph – kilometers per hour.

lb – pounds.

left-hand – side that is on the left when facing the normal forward direction of travel of the machine.

Ips - liters per second.

M - male.

mm - millimeters.

mph - miles per hour.

manual angle kit – means of swinging the brush head assembly mechanically.

mid pump unit – sweeper in which the pump is mounted on the mid PTO.

mounting assembly – portion of the sweeper that attaches to the prime mover; designed specifically for each prime mover.

NPT - national pipe thread.

 ${\color{red} \textbf{note}-indicates supplementary information}.$

OR – O-ring.

psi – pounds per square inch.

PTO – power take off; shaft on the prime mover used to drive attachments.

power pack – auxiliary hydraulic packaged used when prime mover hydraulics do not have enough flow available.

prime mover – refers to the tractor, truck, loader or other vehicle to which a sweeper is attached.

qty - quantity.

rpm - revolutions per minute.

rear pump unit – sweeper in which the pump is mounted on a rear PTO.

retainer – removable plate or set of plates that keeps sections on the core.

right-hand – side that is on the right when facing the normal forward direction of travel of the machine.

Glossary - Terms & Abbreviations

1 600

section - single brush wafer.

section set - replacement brush wafers.

spring-chain assembly – assembly that helps keep the sweeper in proper adjustment yet allows it to pivot up and down.

swing assembly – portion of the sweeper that allows the brush head assembly to angle.

stand kit – means of keeping the brush off the ground during storage.

tank assembly – assembly that includes the hydraulic reservoir, filter and fittings; may also incorporate valves.

transport chain – chain that supports the weight of the brush head assembly during transport between work sites and during adjustment of the spring–chain assemblies.

warning – indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

windrow - pile of debris.

zerk - grease fitting.

Maintenance

Maintenance Record

Use this log to record maintenance performed on the sweeper.

Date	Maintenance Procedure Performed	Performed By	Comments
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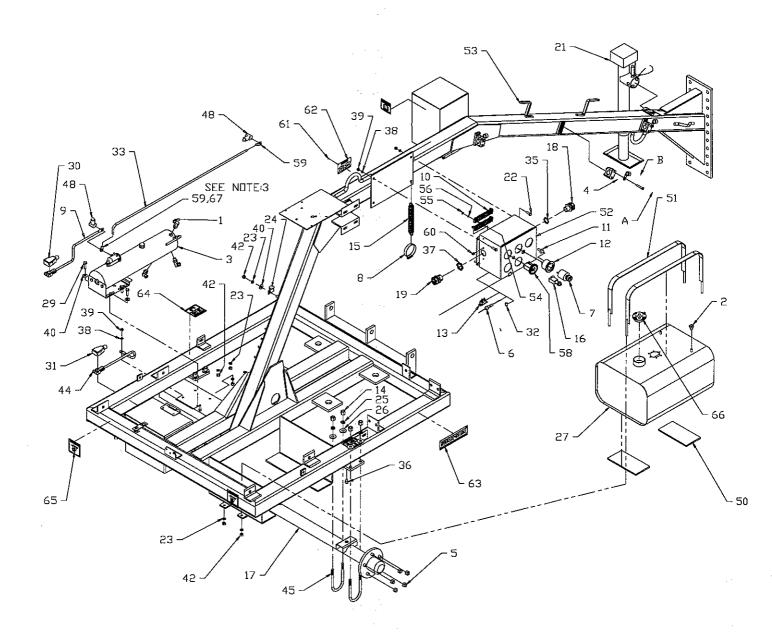
Appendix A – 2 Wheel Frame (Diesel Engine)

lter	n Part	Qty	Description	.*.	Item	Part	Qty	Description
1.	03-0045	3	Fitting, Elbow, HP, 90°, 1/4MP, 1/4FPS	è	35.	07-2245	1	Strain, Relief, Nut, 3/4
2.	03-1309	1	Fitting, Reducerbushing, BP, 1/4, 1/8	.*	36.	07-2480	2	Screw, Socket Head, 3/8-16 x 1/2
3.	03-1733	1	System, Hydraulic, Monarch, Horizontal		37.	07-2500	1	Nut, Lock, 1, F/Strain Relief
4.	03-3983	3	Assembly, Parklamp, 1/2 Hose, W/Clamp		38.	07-3273	5	Washer, Lock, Split, 5/16
5.	07-0144	10	Nut, Lug, 1/2-20		39.	07-3278	5	Nut, Hex, 5/16-18
6.	07-0351B	1	Fuse, Assembly, In Line		40.	07-3279	4	Washer, Flat, 3/8
7.	07-1276	1	Switch, Ignition, HD		42	07-3654	8	Nut, Hex, 3/8-16
8.	07-0787	1	Clamp, Screw, 1 13/16-2 3/4		44.	07-5142	1	Cable, Battery, 3/8 Eye, Negative Post
9.	07-0818	1	Cable, Battery, 3/8 Eye & Post		45.	07-5158	4	U-bolt, 1/2-20 x 5 1/2 x 2 7/16
10.	07-0836	2	Terminal, Block, 12 Post		48.	07-5715	2	Boot, Battery, Eye
11.	07-0904	1	Light, Instrument		50.	13-2072	1	Rubber, 1/8 x 8 1/2 Square, W/Cut
12.	07-0954	1	Gauge, Voltmeter		51.	13-2285	2	Weld, Strap, Tank, Fuel
13.	07-5071	1	Circuit Breaker, 30 Amp, Reset		52.	13-2309	1	Box, Electrical, 6 x 8 x 10, W/Holes
14.	07-1093	8	Nut, Hex, 1/2-20		53.	13-2773	1	Weld, Frame, Main, H-Diesel, Long Base
15.	07-1140	1	Spring, Tension, 1 1/16 x 7 3/4		54.:	07-1904	4	Screw, Round, Head, Phillips, 8-32 x 3/4
16.	07-1305	2	Switch, Starter, Universal	ιί.	55.	07-1906	4	Hex, 8-32
17.	07-1353	1	Axle, Assembly, Rear		56.	07-1907	4	Washer, Lock, 8
18.	07-1477	1	Strain, Relief, 3/4		57.	50-0574	1	Warning, Read Manual
19.	07-1598	1	Strain, Relief, 1		58.	07-0805	1	Gauge, Hour Meter, Non-Illuminated
21.	07-1704	1	Jack	٤.	59.	07-2022	2	Terminal, Ring, 3/8
22.	07-1714	4	Screw, Cap, 5/16-18 x 1		60.	09-0217	1	Bushing, Nylon, Open/Closed, .375 x .266
23.	07-1718	6	Washer, Lock, Split, 3/8		61.	07-3624	4	Tack, Metal, 31 Series
24.	07-1734	1	Clamp, Rubber Coat, 1		62	50-0004	1	Label, Plate, Serial Number
25.	07-1762	8	Washer, Lock, Split, 1/2		63.	50-0186	2	Label, Logo, Sweepster, Black
26.	07-1763	8	Washer, Flat, 1/2		64.	50-0575	2	Label, Warning, Fenders
27.	07-1869	1	Tank, Fuel, 12 Gallon	•	65.	50-0576	3	Label, Tie Down Point
29.	07-2116	4	Screw, Cap, 3/8-16 x 1 1/4		66.	07-1535	1	Cap, Fuel, Tank, 2 1/8-12
30.	07-2119	1	Boot, Battery Post, Red		67.	07-2615	.05	Tape, Electric
31.	07-2120	1	Boot, Battery, Post, Black		A.	07-3640	4	Screw, Cap, 1/4-20 x 1 3/4
32	07-2158	1	Plug, Rubber, 1	12	B.	07-1177	4	Clamp, Rubber, Coat, 1/2
33.	07-2171	40 Ir	n Cable, Battery, Red		1 (4 %). 2			

NOTE - Alphabetical call-outs for reference only.

Appendix A - 2 Wheel Frame (Diesel Engine)

Assemby No. 11-4253



Appendix A - Brush Head (Diesel Engine)

Item Part Qty Description

- 1. 01-0426 1 Weld, Core, Section, 8
- 2. 03-0400 2 Hub, Taper, 16170
- 3. 03-0784 8 Clamp, Hydraulic, 2 Position
- 4. 03-0788 4 Nut, Stake, Socket Head 5 03-1926 2 Motor, Hydraulia, 18 Cl
- 5. 03-1826 2 Motor, Hydraulic, 18 Cl
- 6. 03-1931 8 Bushing, Split, 3//4Tube
- 7. 03-1940 2 Fitting, Tee, HP, 3/4MFS, 3/4MFS
 8. 03-1967-8 4 Assembly, Tube, Brush Head, 47 1/4
- 9. 03-1968 4 Hose, 5/8 x 16.125, 5/8FFS, 5/8FFS, 90°
 10. 03-2030 4 Fitting, Elbow, HP, 45°, 7/8MOR, 5/8MFS
- 11. 07-0034 10 Screw, Cap, 7/16-20 x 1
- 12 07-0108 4 Bolt, Carriage, 3/8 x 3/4
- 13. 07-0119 7 Bolt, Carriage, 5/8 x 1 3/4
- 14. 07-0169 10 Washer, Lock, Split, 7/16
- 15. 07-0210 2 Clip, Hairpin, 14 Gauge x 1 3/4
- 16. 07-0216 1 Spring, Tension, 1.87 x 10.31
- 17. 07-0246 1 Chain, 1/4, 13 Links
- 18. 07-1294 7 Nut, Hex, 5/8-11
- 19. 07-1714 8 Screw, Cap, 5/16-18 x 1
- 20. 07-1717 6 Bolt, Carriage, 3/8-16 x 1 1/4
- 21. 07-1718 10 Washer, Lock, Split, 3/8
- 22. 07-1872 7 Washer, Lock, Split, 5/8
- 23. 07-2681 2 Fitting, Zerk, Drive-In, 1/4
- 24. 07-3120 6 Washer, Flat, 5/8
- 25. 07-3273 12 Washer, Lock, Split, 5/16
- 26. 07-3275 6 Washer, Flat, 5/16
- 27. 07-3279 11 Washer, Flat, 3/8
- 28. 07-3436 4 Screw, Cap, 5/16-18 x 3/4
- 29. 07-3654 10 Nut, Hex, 3/8-16
- 30. 11-0773 2 Shield, Side, Hood
- 31. 11-1149 1 Ring, End, W/Holes
- 32. 11-1606 2 Bracket, Hood, W/Bend
- 33. 11-1665 1 Weld, Frame, Brush
- 34. 11-1837 2 Weld, Mounting, Motor, TRW
- 35. 13-1867 1 Weld, Hood, 180°
- 36. 28-1519 1 Assembly, Safety, Label, Brush Head
- 37. 50-0253 1 Label, Logo, Sweepster, Black

Appendix A - Brush Head (Diesel Engine)

